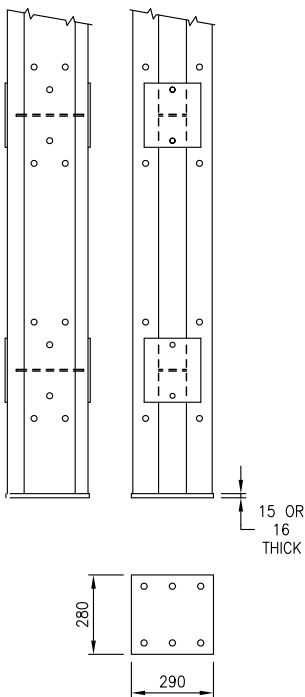


## MEGASHOR LEGS

### Lengths & Codes

5400mm	MSX15400	316kg
2700mm	MSX12700	160kg
1800mm	MSX11800	112kg

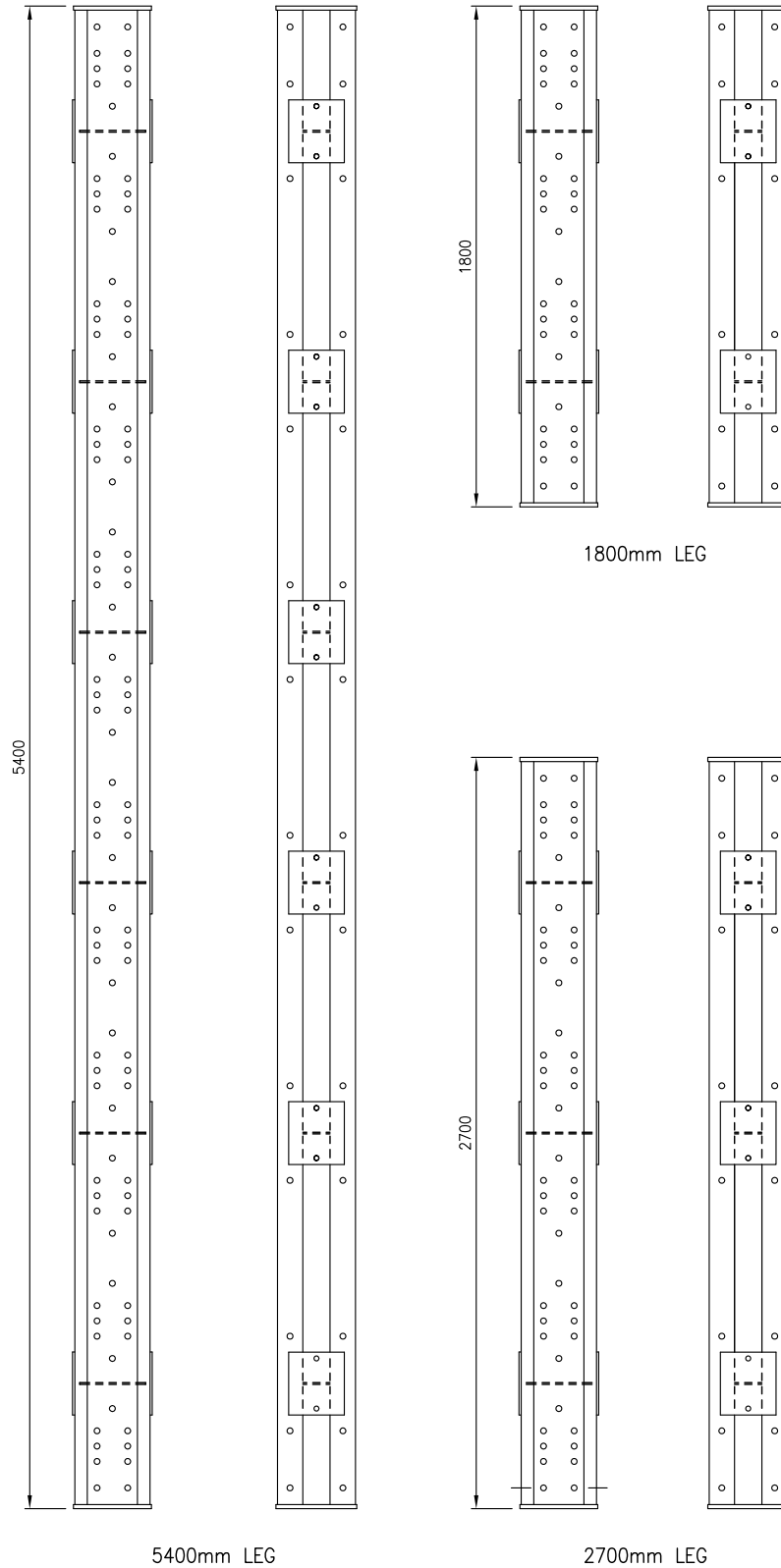
NOTE:  
UNITS MANUFACTURED PRIOR TO 2000 HAVE THE HOLE PATTERN & PLATE DETAILS SHOWN BELOW.



## MEGASHOR LEGS - GALV.

### Lengths & Codes

5400mm	MSX95400	316kg
2700mm	MSX92700	160kg
1800mm	MSX91800	112kg



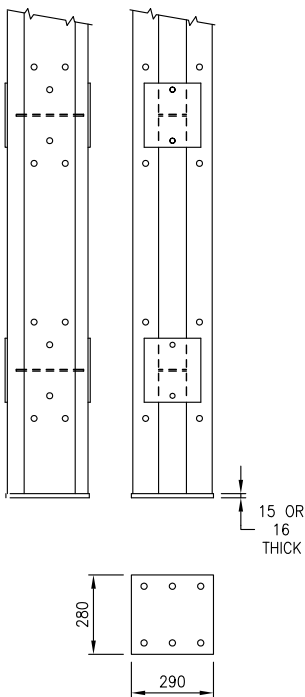
TECHNICAL DATA

## MEGASHOR LEGS

### Lengths & Codes

900mm	MSX10900	65kg
450mm	MSX10450	45kg
270mm	MSX10270	35kg
90mm	MSX10090	25kg

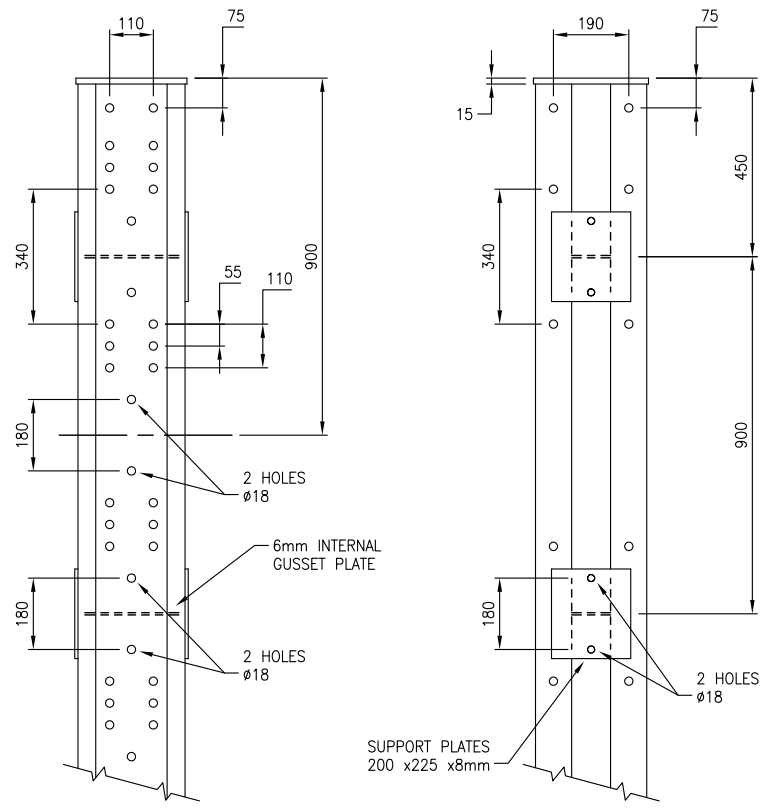
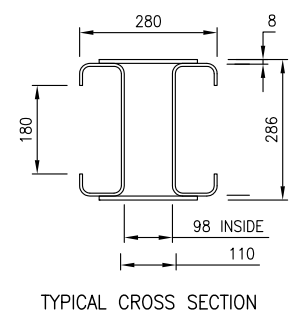
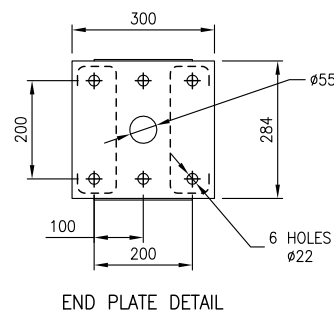
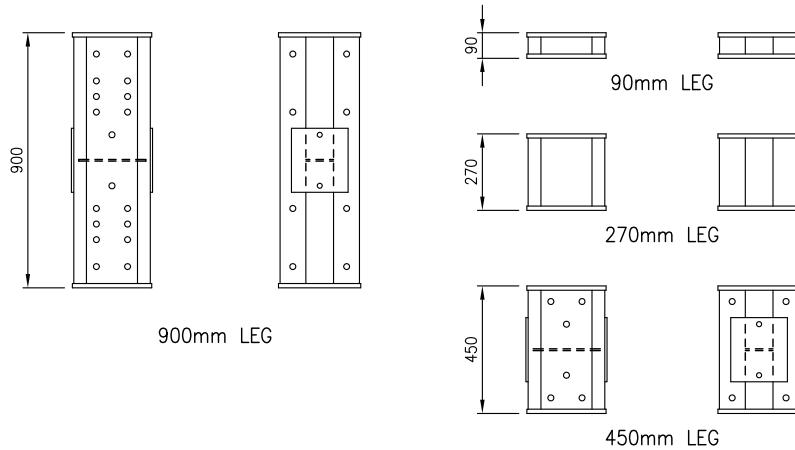
NOTE:  
UNITS MANUFACTURED PRIOR TO 2000 HAVE THE HOLE PATTERN & PLATE DETAILS SHOWN BELOW.



## MEGASHOR LEGS - GALV.

### Lengths & Codes

900mm	MSX90900	65kg
450mm	MSX90450	45kg
270mm	MSX90270	35kg
90mm	MSX90020	25kg



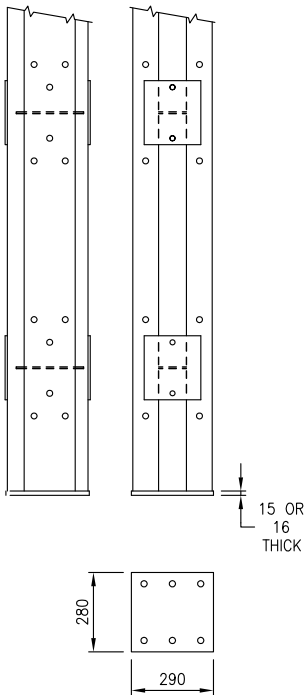
TYPICAL DETAILS  
HOLES  $\phi$ 21  
UNLESS OTHERWISE SPECIFIED

TECHNICAL DATA

## 4500mm MEGASHOR LEG

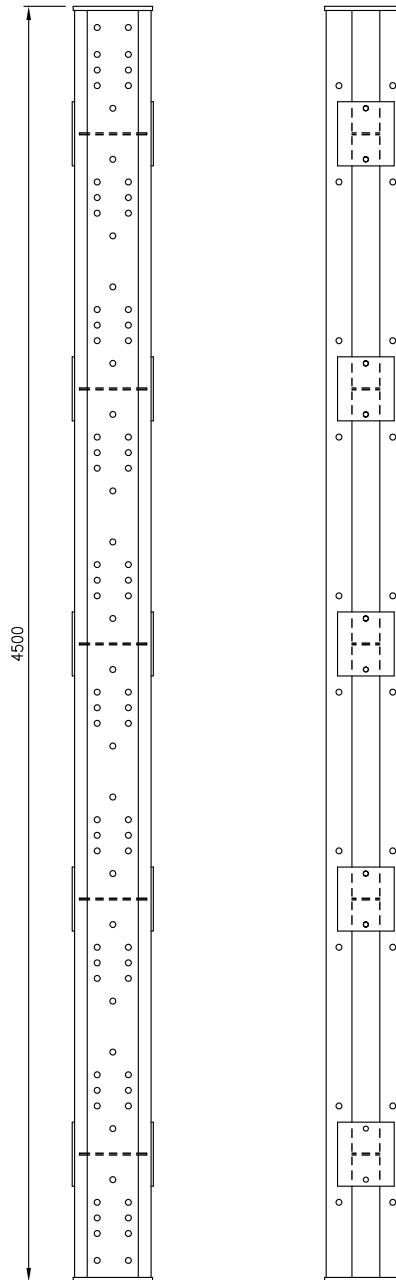
Code: MSX14500 266kg

NOTE:  
UNITS MANUFACTURED PRIOR TO 2000 HAVE  
THE HOLE PATTERN & PLATE DETAILS SHOWN  
BELOW.



## 4500mm MEGASHOR LEG - GALV.

Code: MSX94500 266kg



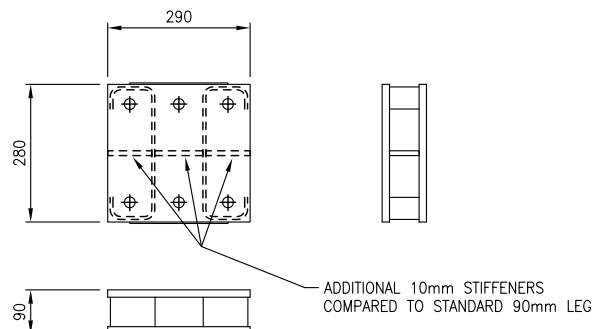
4500mm LEG

RELEVANT DIMENSIONS CAN BE TAKEN FROM  
THE PRECEDING PAGES.

## 90mm MEGASHOR LEG, H/DUTY

Code: MSA10030 26kg

NOTE:  
FOR ALL OTHER DIMENSIONS REFER TO  
STANDARD DETAILS



ADDITIONAL 10mm STIFFENERS  
COMPARED TO STANDARD 90mm LEG

TECHNICAL DATA

This information conforms to AS3610

RMD reserves the right to change this information.

DATE: 01 Sep 2009	ISSUE No: 6	PREPARED BY: D.H.	APPROVED:
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<p><b>MEGASHOR JACK 1000kN</b></p> <p>Code: MSX10011    53.8kg</p>	<p>SWL LABELS</p> <p>410 TO 620 RANGE</p> <p>150</p> <p>16</p> <p>300</p> <p>200</p> <p>8 HOLES <math>\phi 26</math></p> <p>140</p> <p>200</p> <p>300</p> <p>140</p> <p>END VIEW OF JACK</p>
<p><b>JACK PLATE</b></p> <p>Code: MSX10021    26.4kg</p> <p>NOTE: FOR AVAILABILITY REFER TO ENGINEERING DEPARTMENT.</p>	<p>402</p> <p>290 SQ.</p> <p>200</p> <p>40</p> <p>200</p> <p>4 HOLES <math>\phi 22</math> COUNTERSUNK <math>\phi 44 \times 90^\circ</math></p>
<p><b>BRACE BASE PLATE</b></p> <p>Code: MSA10025    20.0kg</p>	<p>44</p> <p>10</p> <p>2 HOLES <math>\phi 20</math></p> <p>460</p> <p>200</p> <p>30</p> <p>30</p> <p>200</p> <p>460</p> <p>4 HOLES <math>\phi 22</math></p> <p>55</p> <p><math>\phi 22</math> TYP</p> <p>385</p> <p>75</p> <p>10</p> <p>85</p>
<p><b>BRACE COUPLER</b></p> <p>Code: MSX10044    3.8kg</p>	<p>115</p> <p>THREADED TO SUIT 15mm RAPID BAR TIE</p> <p><math>\phi 22</math></p> <p>265</p> <p>10</p> <p>47.5</p>
<p><b>ROCKING HEAD</b></p> <p>Code: MSX10026    47.3kg</p>	<p>280</p> <p>15 OR 16 THICK</p> <p>180</p> <p>200</p> <p>TAPPED M20 x2.5 PITCH</p> <p>290</p> <p>6 HOLES <math>\phi 22</math> - TOP PLATE</p> <p>TOP &amp; BOTTOM PLATE HOLE PATTERN MATCHES THE MEGASHOR LEG END PLATE</p> <p>2 HOLES <math>\phi 22</math></p> <p>200</p> <p>TAPPED M20 x2.5 PITCH</p> <p>45°</p> <p>PERMISSIBLE ROTATION. - ANGLE CONTROLLED BY PIVOT STOP ON UPPER BRACKET.</p> <p>IMPORTANT: WHEN ROCKING HEAD IS USED TO SUPPORT A HEADER BEAM THE TAPPED HOLES MUST BE CONNECTED TO THE MEGASHOR SECTION NOT THE HEADER BEAM. WHEN ROCKING HEAD IS USED ON GROUND, EXTENDED NUTS ARE REQUIRED TO PERMIT TIGHTENING OF ANCHORS.</p>

<p><b>END PLATE (Packing Plate)</b></p> <p>Code: MSX10012    9.9kg</p> <p>NOTE: 2 VERSIONS OF THE END PLATE ARE IN USE CONCURRENTLY, AS SHOWN.</p>	
<p><b>250kN TIE DOWN BRACKET</b></p> <p>Code: MSX10046    76.2kg</p>	<p>8 HOLES <math>\phi 22</math> - TOP PLATE</p> <p>2 HOLES <math>\phi 26</math> - TIE POSITIONS</p> <p>6 HOLES <math>\phi 22</math> - BOTTOM PLATE</p> <p>TOP &amp; BOTTOM PLATE HOLE PATTERN MATCHES THE MEGASHOR LEG END PLATE.</p>
<p><b>500kN TIE DOWN BRACKET</b></p> <p>Code: * * * *    160kg</p> <p>NOTE: FOR AVAILABILITY REFER TO ENGINEERING DEPARTMENT</p>	<p>4 HOLES <math>\phi 25</math> - TIE POSITIONS</p> <p>6 HOLES <math>\phi 22</math> - TOP PLATE</p> <p>TOP &amp; BOTTOM PLATE HOLE PATTERN MATCHES THE MEGASHOR LEG END PLATE.</p>

This information conforms to AS3610

RMD reserves the right to change this information.

DATE: 01 Sep 2009	ISSUE No: 6	PREPARED BY: D.H.	APPROVED:
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## SUPERSLIM SOLDIER

### Lengths & Codes

#### End Plate

10mm	SSX10040	3.0kg
90mm	SSX10090	7.3kg
180mm	SSX10180	8.8kg
360mm	SSX10360	12.4kg
540mm	SSX10540	16.0kg
720mm	SSX10720	17.0kg
900mm	SSX10900	22.1kg
1800mm	SSX11800	40.0kg
2700mm	SSX12700	55.0kg
3600mm	SSX13600	73.0kg

NOTE:  
SUPERSLIM SOLDIERS MANUFACTURED PRIOR TO MID 1994 HAVE FIVE HOLES IN THE END PLATES AND STIFFENERS (WITH CENTRE HOLES) IN MARGINALLY DIFFERENT LOCATIONS. THESE MAY BE IDENTIFIED BY GREEN END PLATES.

SUPERSLIM SOLDIERS MANUFACTURED AFTER MID 1994 HAVE SEVEN HOLES IN THE END PLATES (2 at 180mm CENTRES) AND HAVE JOGGLED STIFFENERS WITHOUT A CENTRE HOLE.  
THE ADDITION OF TWO PINNING HOLES 60mm IN FROM THE END PLATES WAS ALSO INCORPORATED. THESE MAY BE IDENTIFIED BY ORANGE END PLATES.

THE DETAILS SHOWN ARE FOR POST MID 1994 MANUFACTURE. THE SUPERSLIM SOLDIERS ARE OTHERWISE IDENTICAL.

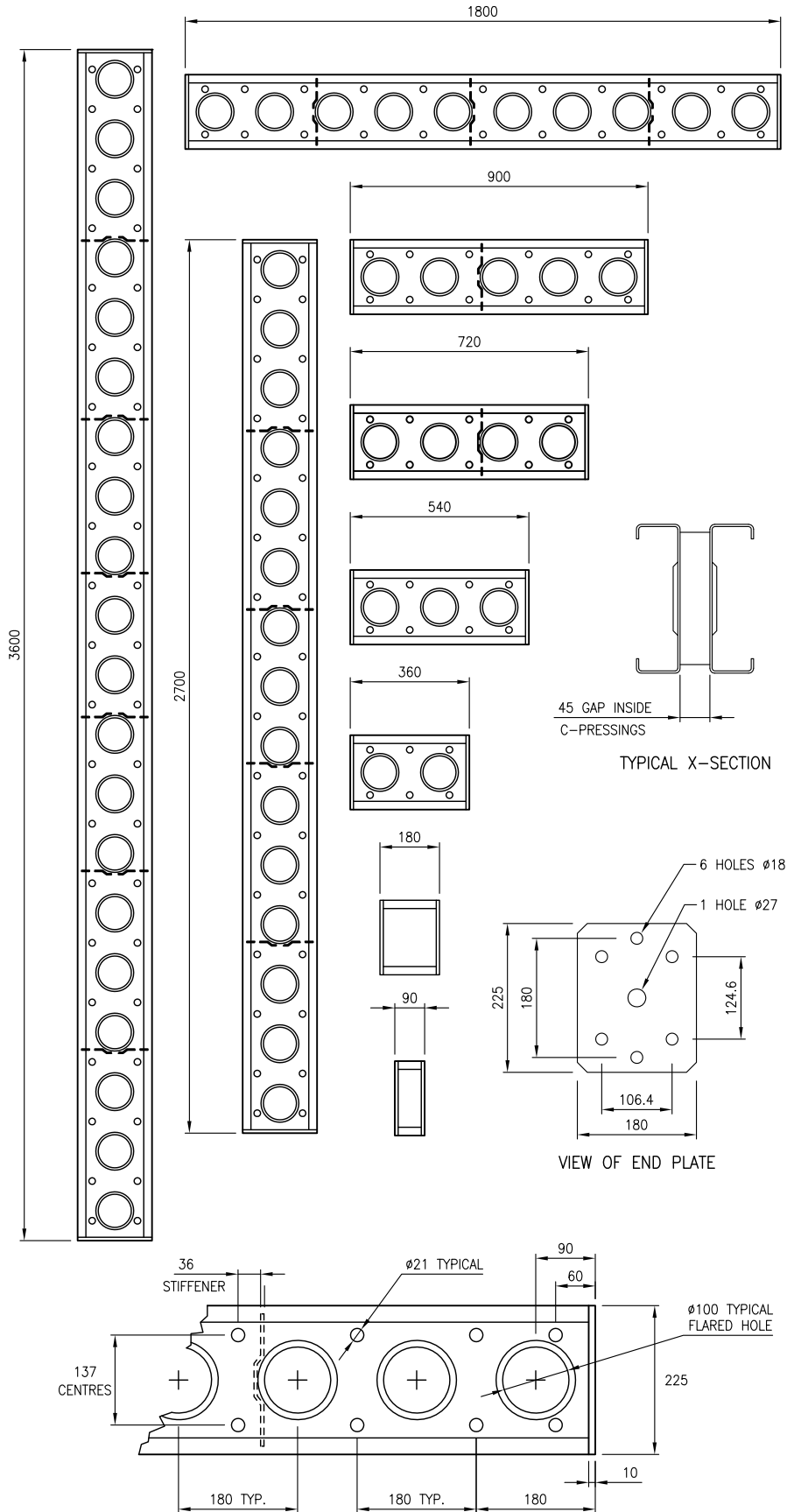
THE FIVE OR SEVEN HOLE END PLATE DETAIL APPLIES ALSO TO SOME ACCESSORIES.

DUE TO CONTINUED PRACTICE TO CUT DOWN DAMAGED SUPERSLIM SOLDIERS AND REPAIR TO SHORTER LENGTHS, SOME SOLDIERS MAY NOT HAVE THE CONFIGURATION OF STIFFENERS SHOWN.

## SUPERSLIM SOLDIER - GALV.

### Lengths & Codes

90mm	SSX90090	7.3kg
180mm	SSX90180	8.8kg
360mm	SSX90360	12.4kg
540mm	SSX90540	16.0kg
720mm	SSX90720	17.0kg
900mm	SSX90900	22.1kg
1800mm	SSX91800	40.0kg
2700mm	SSX92700	55.0kg
3600mm	SSX93600	73.0kg



TECHNICAL DATA

<p><b>MEGASHOR STRUT ADAPTOR</b></p> <p>Code: MSA10015    4.6kg</p>	<p>BASE PLATE DETAILS MATCH THE S/SLIM SOLDIER END PLATE.</p>
<p><b>SLIMSHOR JACKS</b></p> <p>R/Hand (Red) Code: SSA20011    12.8kg</p> <p>L/Hand (Blue) Code: SSA20010    12.8kg</p>	<p>NB: L/HAND JACK IS GROOVED</p>
<p><b>BRACE FLANGE CONNECTOR</b></p> <p>Code: MSX10041    9.2kg</p>	<p>NOTE: MINIMUM ANGLE FROM VERTICAL MEGASHOR LEG TO BRACE IS 20°</p>
<p><b>BRACE WEB CONNECTOR</b></p> <p>Code: MSX10040    9.2kg</p>	<p>M/SHOR BRACE CONNECTING PIN</p> <p>NOTE: MINIMUM ANGLE FROM VERTICAL MEGASHOR LEG TO BRACE IS 28°</p>
<p><b>MEGASHOR BRACE CONNECTING PIN</b></p> <p>Code: MSA10001    0.34kg</p>	<p>HOLE FOR SPRING CLIP</p>

This information conforms to AS3610

RMD reserves the right to change this information.

<b>DATE:</b> 01 Sep 2009	<b>ISSUE No:</b> 6	<b>PREPARED BY:</b> D.H.	<b>APPROVED:</b> <i>Hartley</i>
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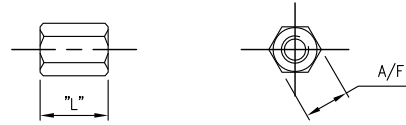
<p><b>TURNBUCKLES</b></p> <p>Long : Code: SSA10275    10.1kg</p> <p>Short : Code: SSA10265    7.0kg</p>	
<p><b>PUSH-PULL PROP</b></p> <p>Long : Code: PRA70001    25.0kg</p> <p>Short : Code: PRA70015    16.5kg</p>	<p>PUSH-PULL PROPS ALSO REQUIRE THE FOLLOWING: PROP PIN, CHAIN &amp; RING: MNA30220 - 1 OFF SPRING CLIP: SSA10095 - 1 OFF</p>
<p><b>CONNECTING PIN &amp; SPRING CLIP</b></p> <p>Pin Code: SSX10044    0.23kg</p> <p>Clip Code: SSA10095    0.01kg</p>	
<p><b>BAR TIE CONNECTOR</b></p> <p>Code: SSA10305    1.0kg</p>	
<p><b>RAPID 15mm BAR TIE</b></p> <p>Length &amp; Code: 0.3m    BTA20300 to    to 6.0m    BTA26000</p> <p>AVAILABLE IN INCREMENTS OF 0.3m UP TO 6.0m. MASS = 1.43kg/m</p>	



**15mm BAR TIE NUTS**

Half Nut, M/c:  
Code: BTA10003    0.09kg

Full Nut, M/c:  
Code: BTA10004    0.21kg

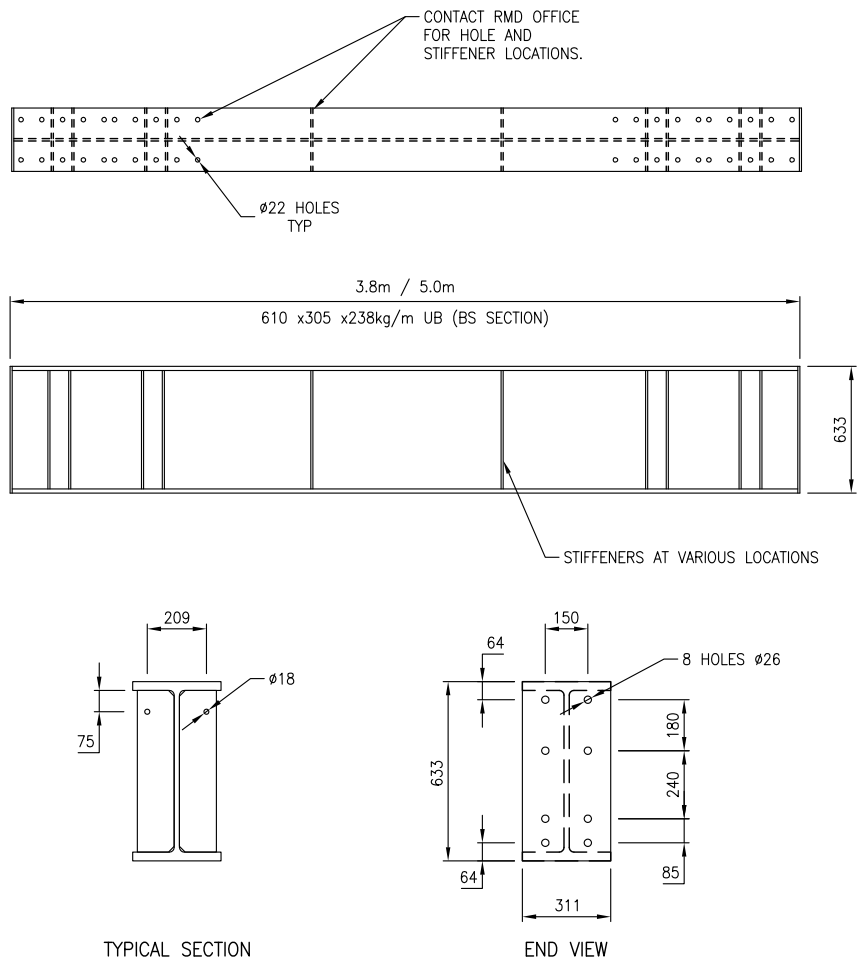


TYPE	LENGTH "L"
HALF NUT, M/c	20mm x28.6mm A/F - USE AS LOCK NUT ONLY. (LOAD CAPACITY OF ZERO)
FULL NUT M/c	45mm x28.6mm A/F

**HEADER BEAMS**

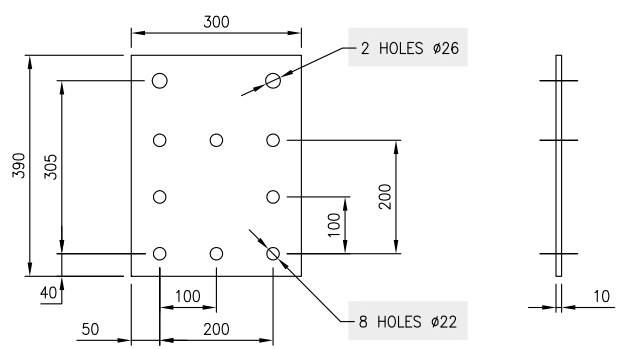
Lengths & Codes

3.8m	MSX10014	1000kg
5.0m	MSX10015	1250kg



**PLAN BRACE CONNECTING PLATE**

Code: MSA10010    8.9kg



TECHNICAL DATA

<p><b>PLAN BRACE</b></p> <p>Code: MSA10005    16.7kg</p> <p>NOTE: THIS IS A NON-STANDARD ITEM. FOR AVAILABILITY REFER TO ENGINEERING DEPARTMENT.</p>									
<p><b>PROP PIN, CHAIN AND RING</b></p> <p>Code: MNA30220    0.23kg</p>	<p><b>** FOR USE WITH **</b> <b>** P/PULL PROPS **</b></p>								
<p><b>PLATE WASHER</b></p> <p>Code: BNX20023    0.98kg</p>									
<p><b>SPACER PLATE</b></p> <p>Code: MSA10020    0.66kg</p>									
<p><b>FASTENERS</b></p> <p>M16 x 40mm Hex Bolt G8.8 Code: BNA11635    0.09kg</p> <p>M16 x 50mm Hex Bolt G8.8 Code: BNA11650    0.10kg</p> <p>Ø16mm Flat Washer G5 Code: BNA21600    0.02kg</p> <p>M16 Hex Nut G8 Code: BNA11600    0.03kg</p>	<table border="0"> <tr> <td>M20 x40mm Hex Hd Bolt G8.8 Code: BNA12035    0.18kg</td> <td>M20 x100 Hex Hd G8.8 Bolt Code: BNA12070    0.31kg</td> </tr> <tr> <td>M20 x60 Hex Hd G8.8 Bolt Code: BNA12054    0.20kg</td> <td>Ø20mm Flat Washer G5 Code: BNA22000    0.11kg</td> </tr> <tr> <td>M20 x70 Hex Hd G8.8 Bolt Code: BNA12058    0.20kg</td> <td>M20 Hex Nut G8 Code: BNA12000    0.06kg</td> </tr> <tr> <td>M20 x90 Hex Hd G8.8 Bolt Code: BNA12065    0.28kg</td> <td></td> </tr> </table>	M20 x40mm Hex Hd Bolt G8.8 Code: BNA12035    0.18kg	M20 x100 Hex Hd G8.8 Bolt Code: BNA12070    0.31kg	M20 x60 Hex Hd G8.8 Bolt Code: BNA12054    0.20kg	Ø20mm Flat Washer G5 Code: BNA22000    0.11kg	M20 x70 Hex Hd G8.8 Bolt Code: BNA12058    0.20kg	M20 Hex Nut G8 Code: BNA12000    0.06kg	M20 x90 Hex Hd G8.8 Bolt Code: BNA12065    0.28kg	
M20 x40mm Hex Hd Bolt G8.8 Code: BNA12035    0.18kg	M20 x100 Hex Hd G8.8 Bolt Code: BNA12070    0.31kg								
M20 x60 Hex Hd G8.8 Bolt Code: BNA12054    0.20kg	Ø20mm Flat Washer G5 Code: BNA22000    0.11kg								
M20 x70 Hex Hd G8.8 Bolt Code: BNA12058    0.20kg	M20 Hex Nut G8 Code: BNA12000    0.06kg								
M20 x90 Hex Hd G8.8 Bolt Code: BNA12065    0.28kg									

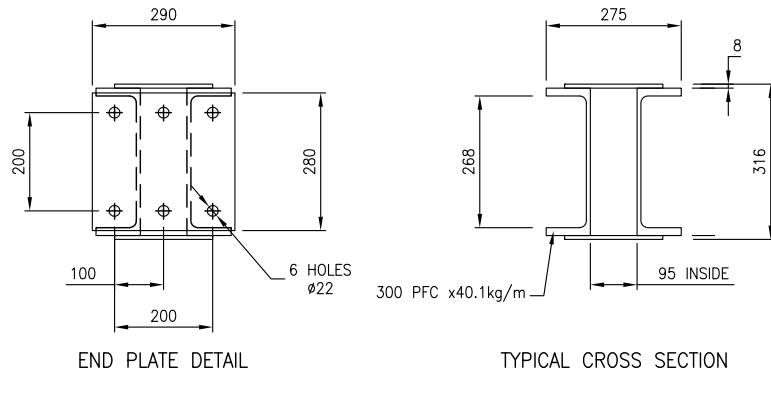
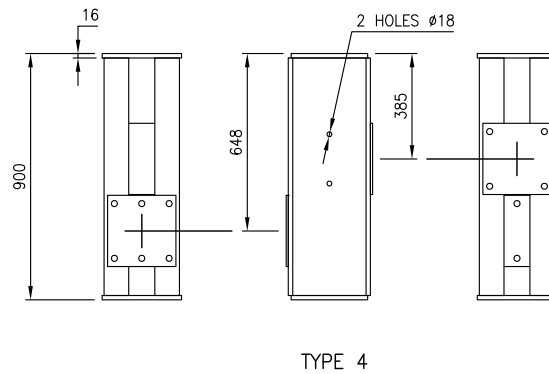
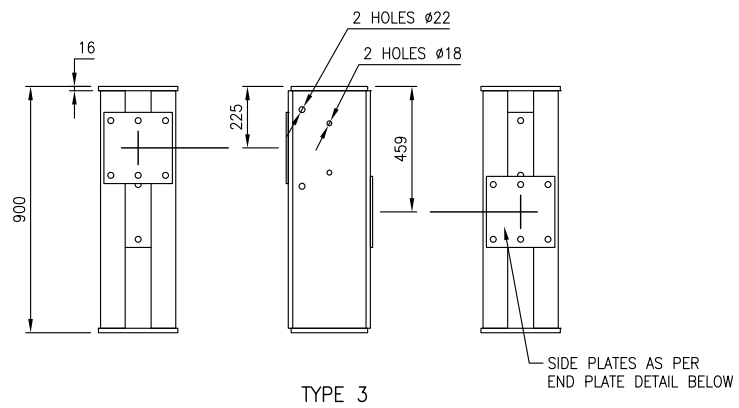
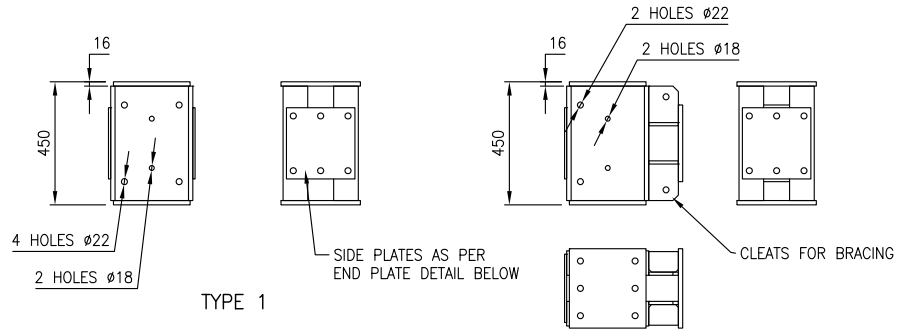
TECHNICAL DATA

## SPECIAL MEGASHOR LEGS

### Lengths & Codes

TYPE 1	MSA10061	63.5kg
TYPE 2	MSA10062	80.0kg
TYPE 3	MSA10063	99.6kg
TYPE 4	----	99.6kg

NOTE:  
LIMITED QUANTITIES ONLY.  
CHECK AVAILABILITY PRIOR TO  
INCORPORATING INTO SCHEME

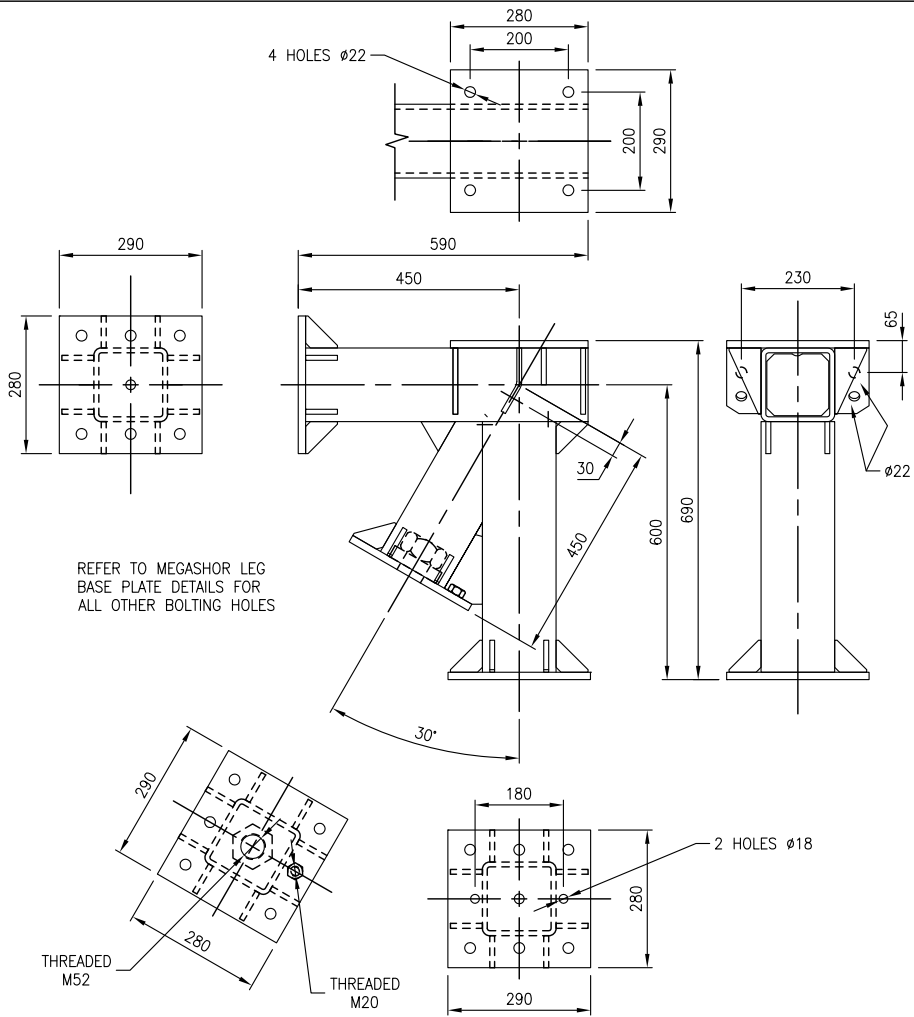


TECHNICAL DATA

For availability of MegaTruss components refer to the Engineering Department.

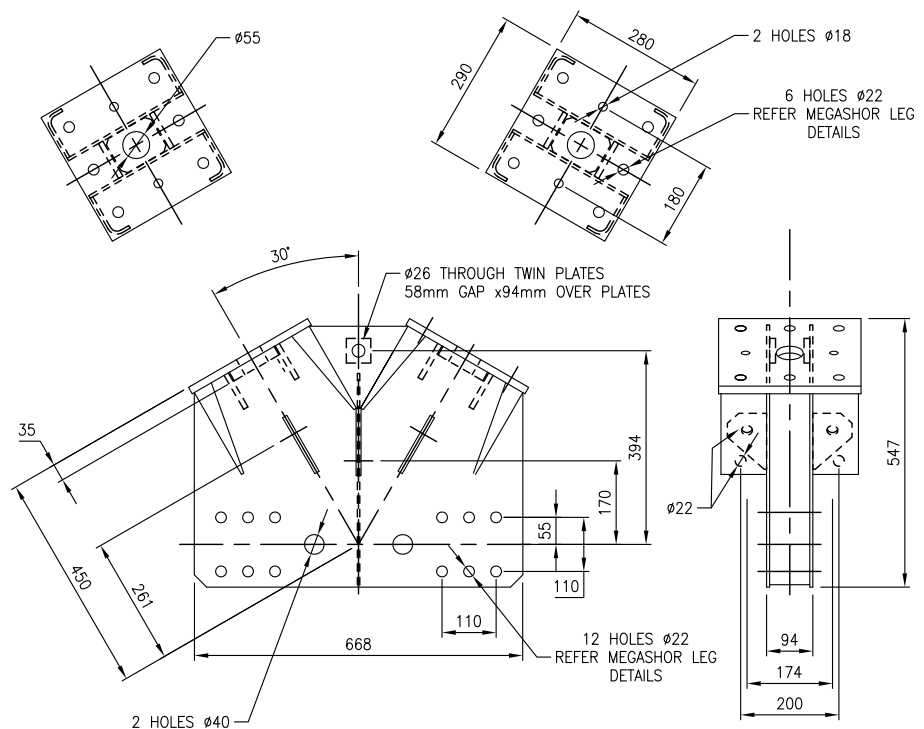
## MEGATRUSS END BEARER

Code: MSX10028 113kg



## MEGATRUSS NODE

Code: MSX10030 68kg

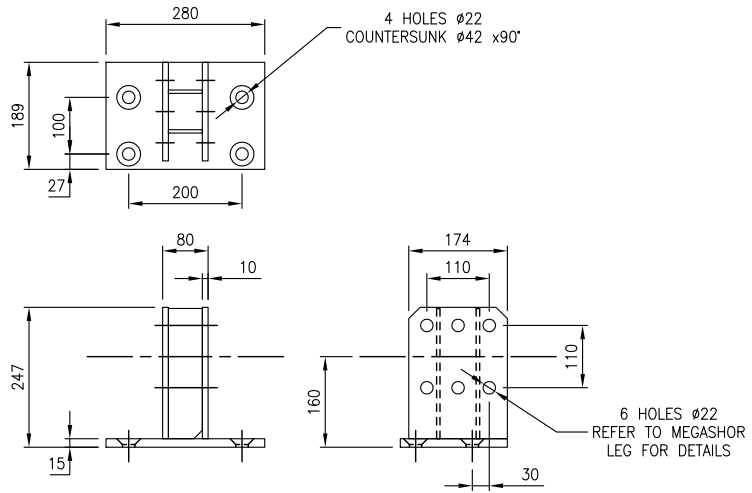


TECHNICAL DATA

For availability of MegaTruss components refer to the Engineering Department.

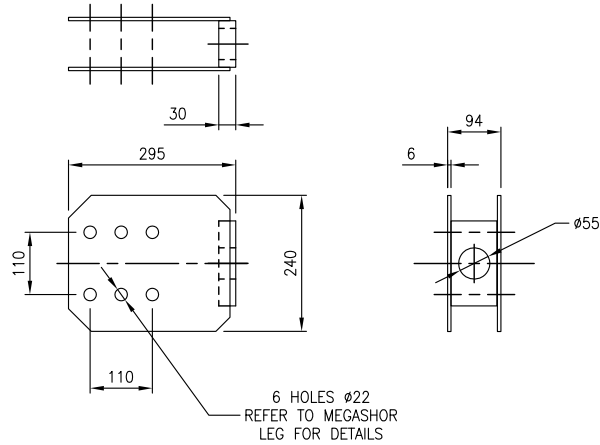
## MEGATRUSS INTERMEDIATE BEARER

Code: MSX10019 12.5kg



## MEGATRUSS JOINT STIFFENER

Code: MSX10024 9.0kg



## FASTENERS

M20 x130mm Hex Head  
Bolt G8.8  
Code: BNA12080 0.36kg

M52 x160 Socket Head  
Cap Screw G8.8  
Code: BNX52002 --kg

M52 Hex Nut G8  
Code: BNX52001 --kg

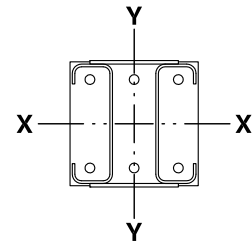
NOTE:  
FOR ALL OTHER FASTENERS REFER TO  
MEGASHOR COMPONENT DETAILS.

TECHNICAL DATA

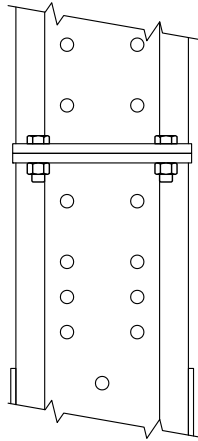
## MEGASHOR LEG PROPERTIES

The Megashor Leg has different sectional properties about its two main axis because of its cross sectional shape. A combination of mathematical analysis and load testing have yielded the section properties listed below.

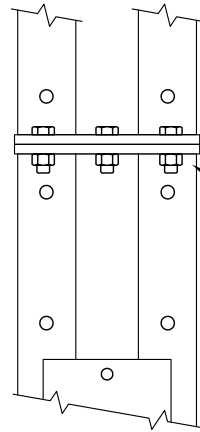
- Cross sectional area	(A)	=	5845 mm <sup>2</sup>
- Moment of inertia	(I <sub>xx</sub> )	=	59.8 x10 <sup>6</sup> mm <sup>4</sup>
- Radii of gyration	(r <sub>xx</sub> )	=	101.4 mm
- Radii of gyration	(r <sub>yy</sub> )	=	85.6mm
- Section modulus	(Z <sub>xx</sub> )	=	443 x10 <sup>3</sup> mm <sup>3</sup>
-	(EI <sub>xx</sub> )	=	12 560 kNm <sup>2</sup>
-	(EI <sub>yy</sub> )	=	5 085 kNm <sup>2</sup>
- WLL in bending	X axis	=	102 kNm
- WLL in bending	Y axis	=	68 kNm
- WLL in joint bending	X axis	=	66 kNm
- WLL in joint bending	Y axis	=	52 kNm
- Self weight		=	0.542 kN/m run
- Axial shortening		=	8.14 x10 <sup>-4</sup> mm/m/kN
- Mean compressive yield stress		=	370 N/mm <sup>2</sup>



## MEGASHOR LEG CONNECTION DETAILS MEGASHOR JOINTS, WORKING LOAD LIMITS IN TENSION

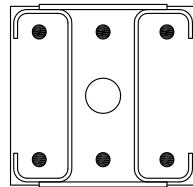


SIDE ELEVATION

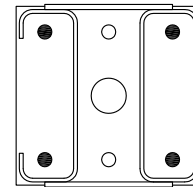


FRONT ELEVATION

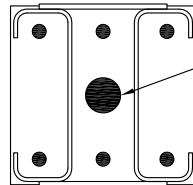
M20 x60mm G8.8  
BOLTS: BNA12054  
& NUTS: BNA12000  
(STD CONNECTION DETAILS)



6 bolt arrangement  
WLL in tension = 500kN



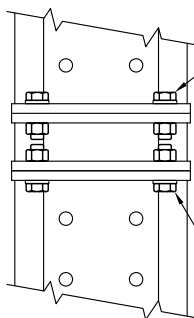
4 bolt arrangement  
WLL in tension = 330kN



6 bolt & joint stiffener arrangement  
WLL In tension = 1000kN

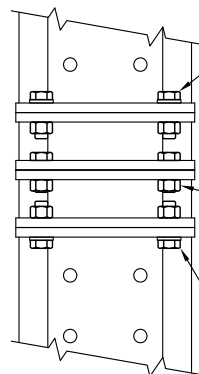
Ø52 x160mm SOCKET HEAD  
CAP SCREW G8.8 & NUT

## 90mm MEGASHOR LEGS BOLTING DETAILS



M20 x60mm G8.8  
BOLTS: BNA12054  
NUTS: BNA12000  
& WASHERS: BNA22000  
(UNDER BOLT HEAD)

M20 x60mm G8.8  
BOLTS: BNA12054  
NUTS: BNA12000  
& WASHERS: BNA22000  
(UNDER BOLT HEAD)



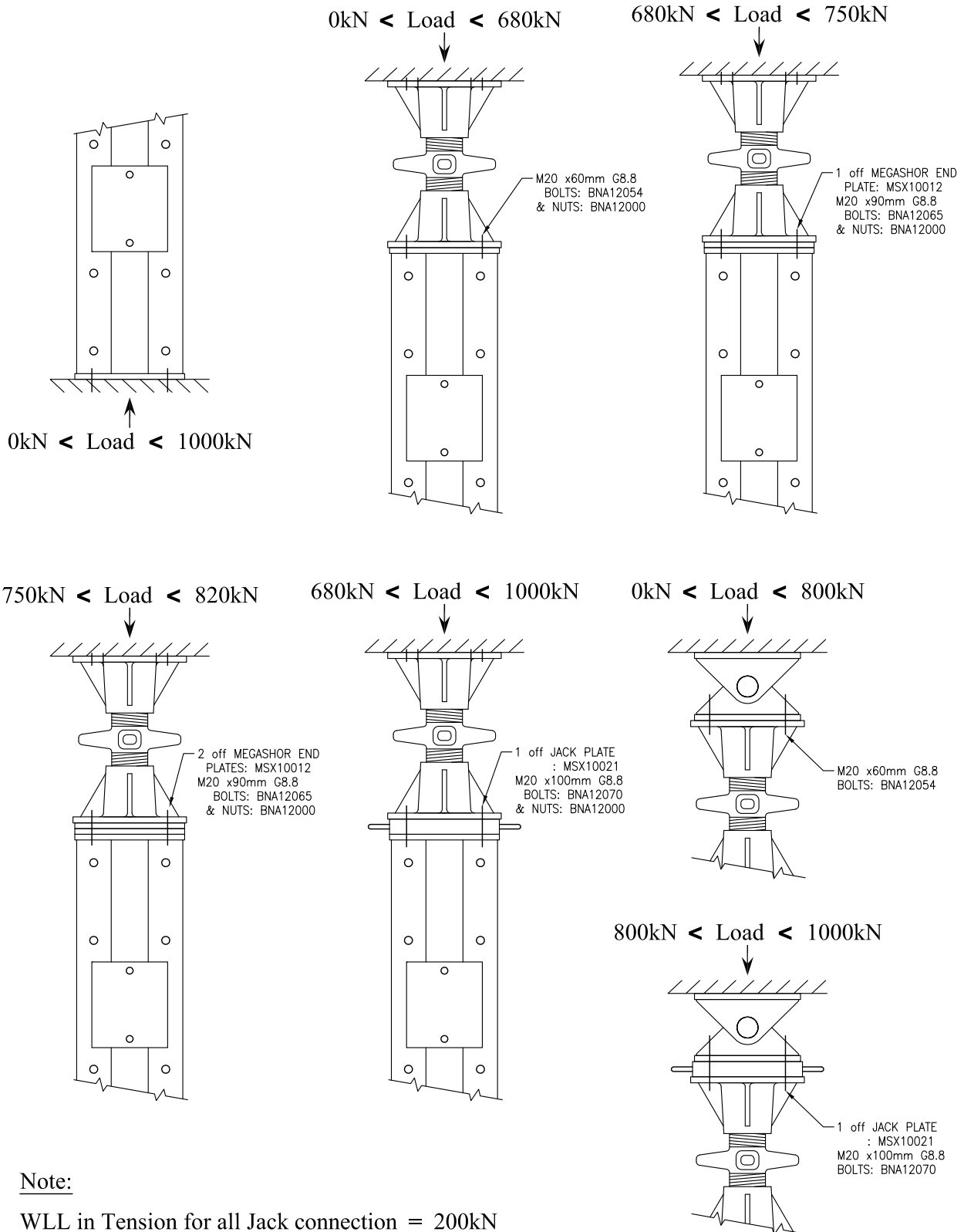
M20 x60mm G8.8  
BOLTS: BNA12054  
NUTS: BNA12000  
& WASHERS: BNA22000  
(UNDER BOLT HEAD)

M20 x50mm G8.8  
BOLTS: BNA12050  
& NUTS: BNA12000

M20 x60mm G8.8  
BOLTS: BNA12054  
NUTS: BNA12000  
& WASHERS: BNA22000  
(UNDER BOLT HEAD)

## MEGASHOR LEG CONNECTION DETAILS (cont.) MEGASHOR END CONNECTIONS

Refer also to charts for effects of Jack extension and Rocking Head angle.



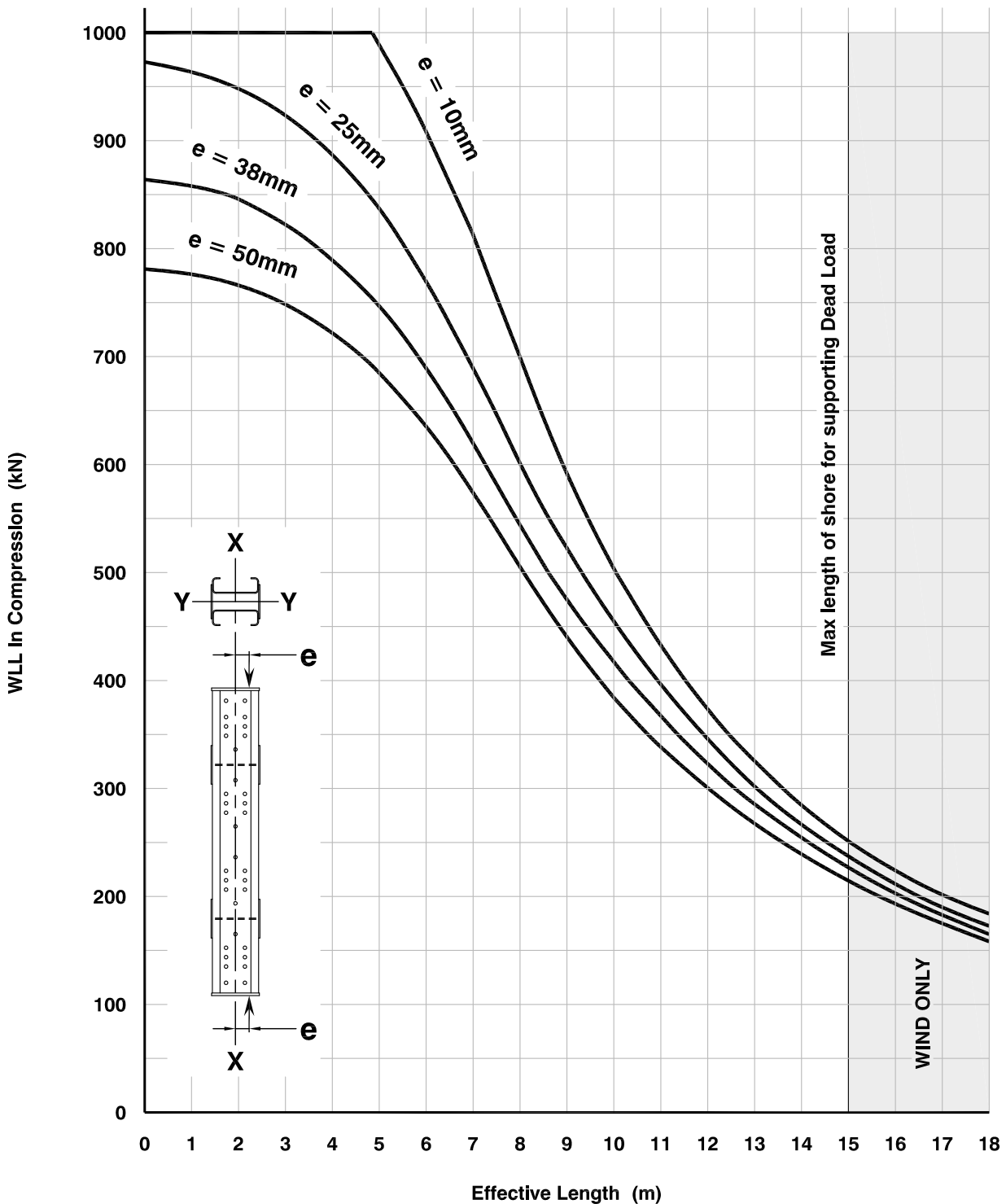
**Note:**

WLL in Tension for all Jack connection = 200kN



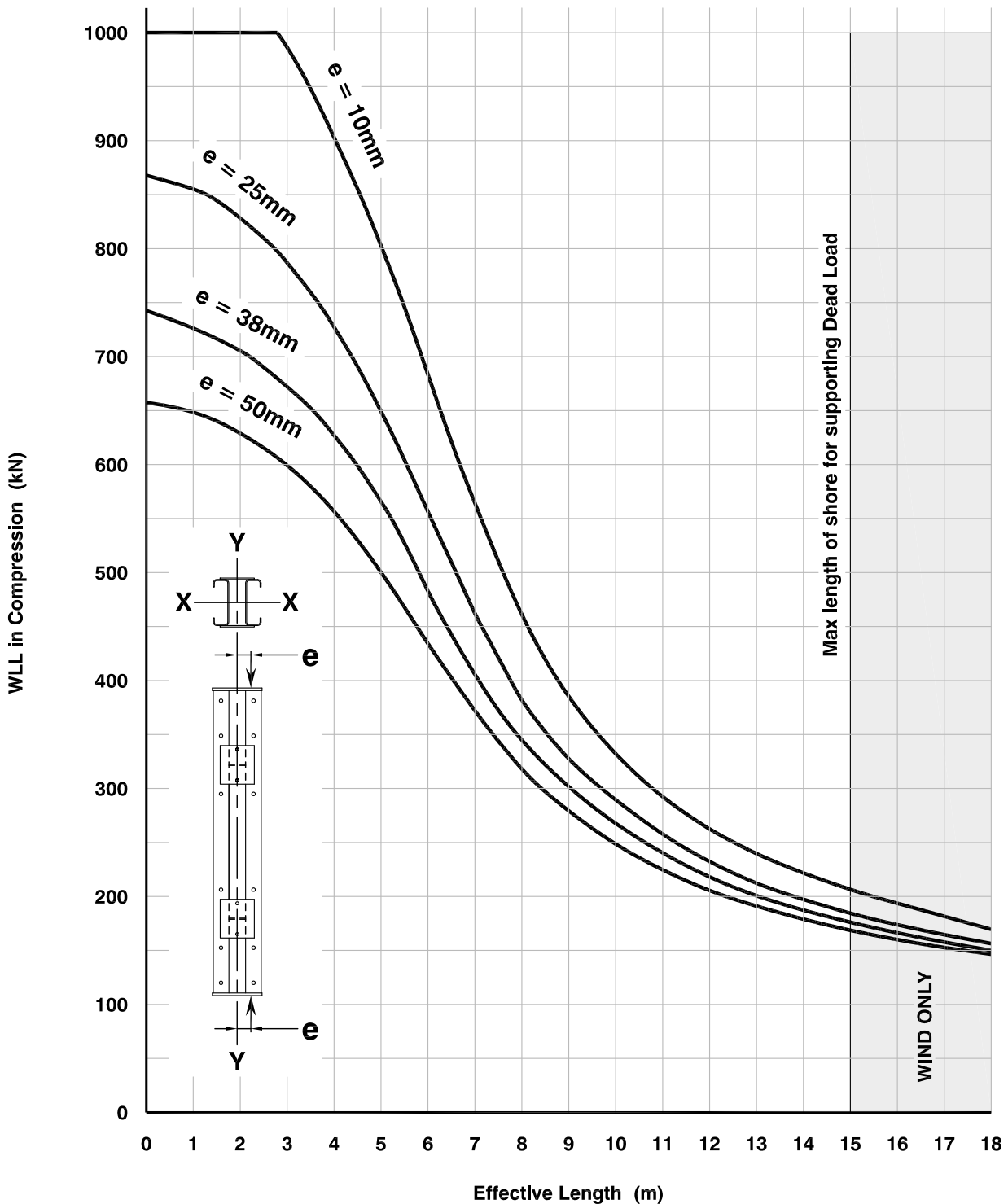
## MEGASHOR LEGS

### WLL in Compression for Vertical Megashor - XX Axis



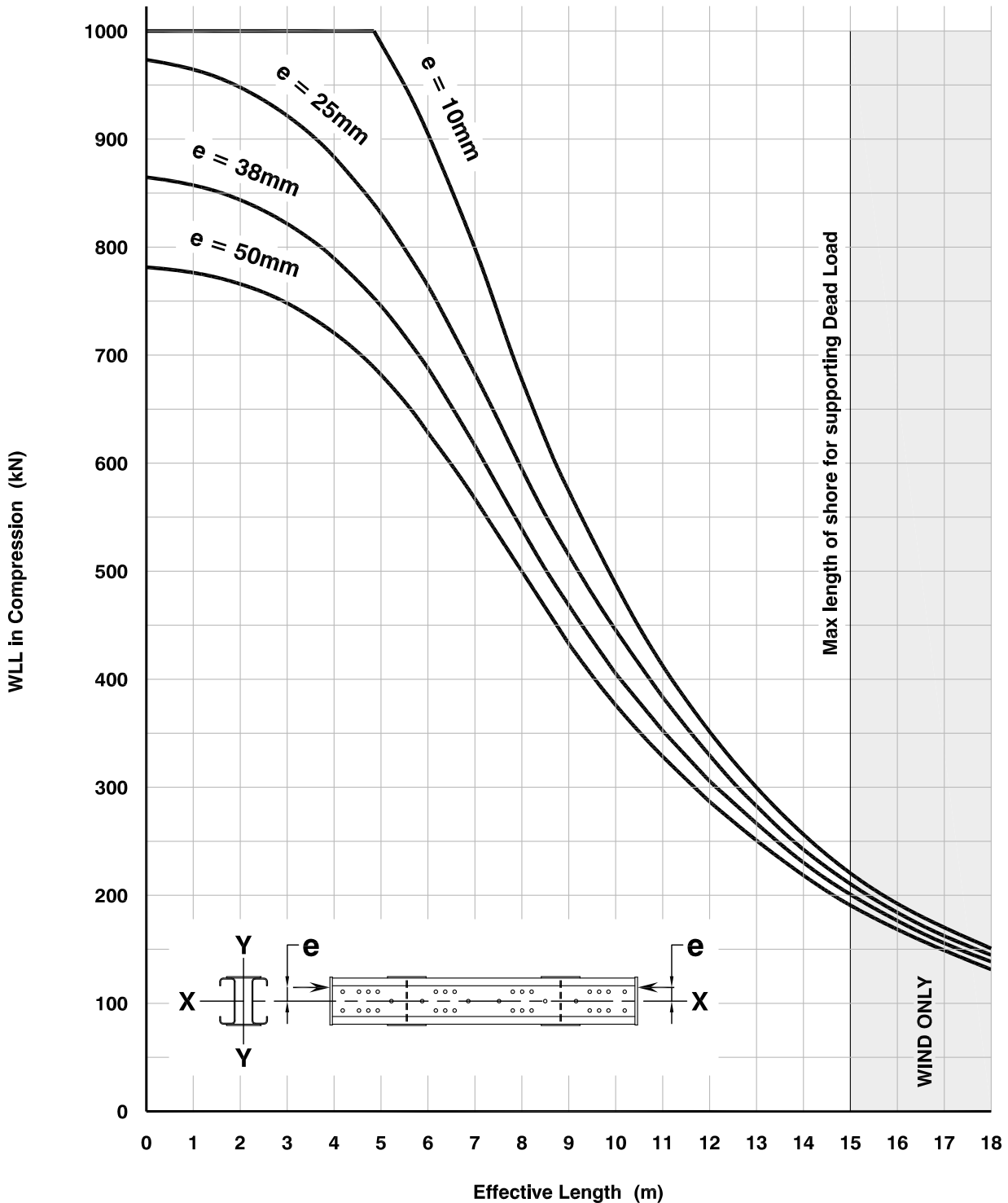
## MEGASHOR LEGS

### WLL in Compression for Vertical Megashor - YY Axis



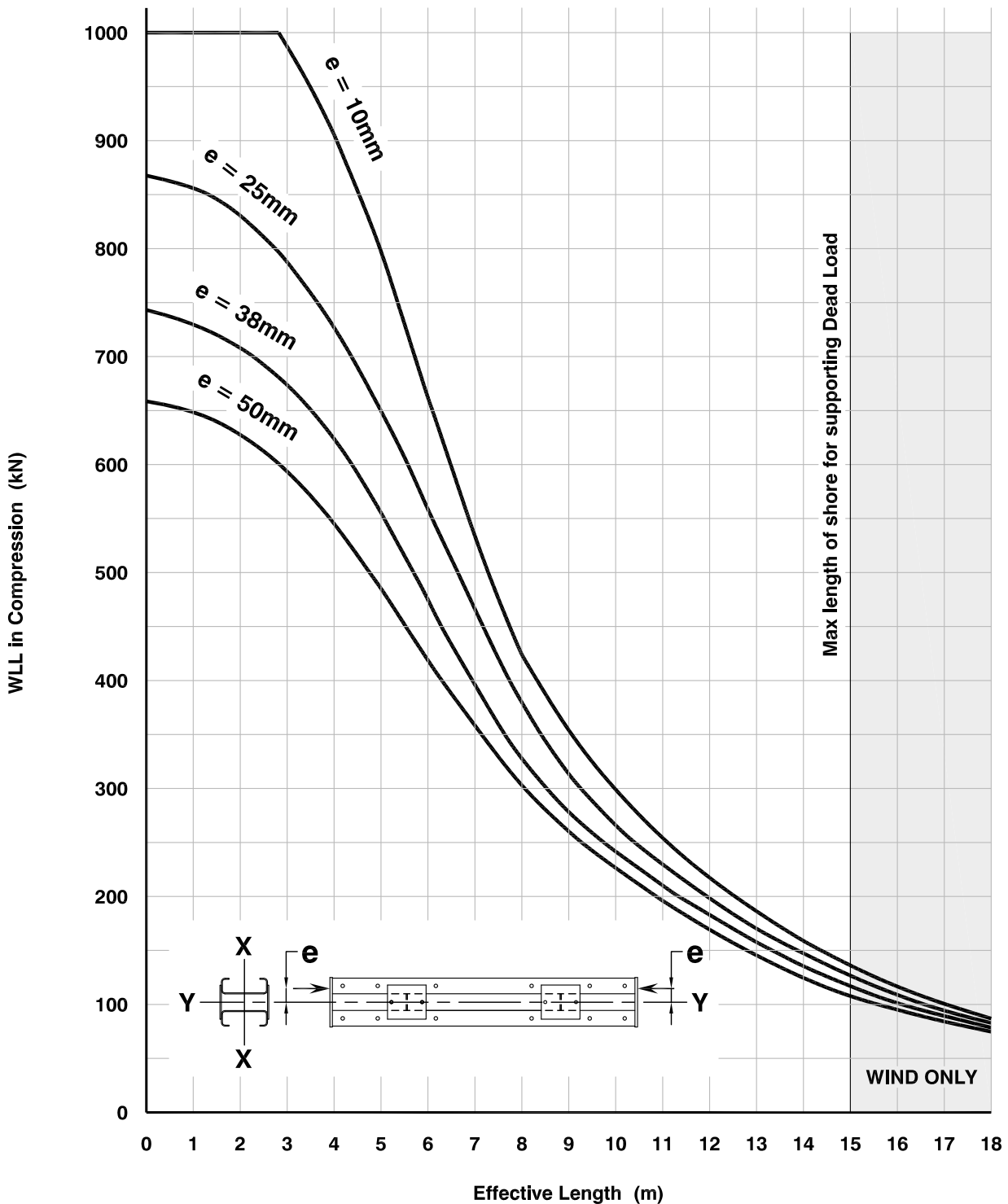
## MEGASHOR LEGS

WLL in Compression for Horizontal Megashor - XX Axis  
(Web vertical plane)



## MEGASHOR LEGS

### WLL in Compression for Horizontal Megashor - YY Axis (Web horizontal plane)



## SUPER SLIM SOLDIER to MEGASHOR CONNECTION DETAILS

### BENDING CAPACITY

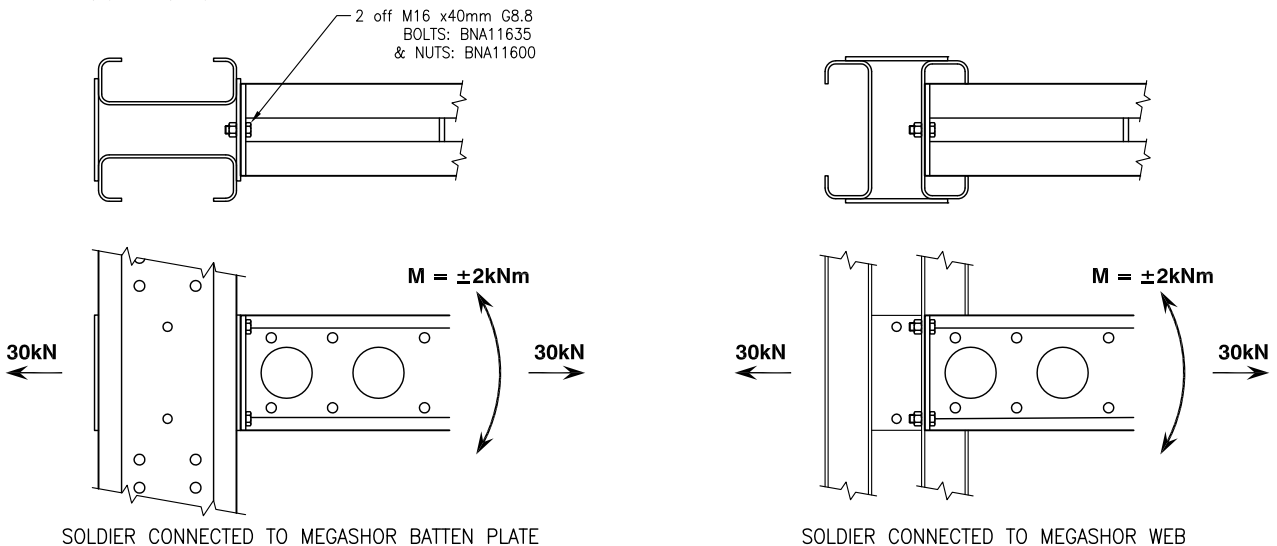
Superslim Soldiers are attached at node points using 2 no. M16 x40mm Hex Hd Bolts, Grade 8.8. This standard connection resists an applied moment of 2kNm. By using 2 no. 90 x90 x16mm Plate Washers and 2 no. M16 x50mm Hex Hd Bolts, Grade 8.8, a standard connection is uprated to a stiffened connection with a capacity of 6.5kNm.

### TENSILE and COMPRESSIVE CAPACITY at NODE POINTS

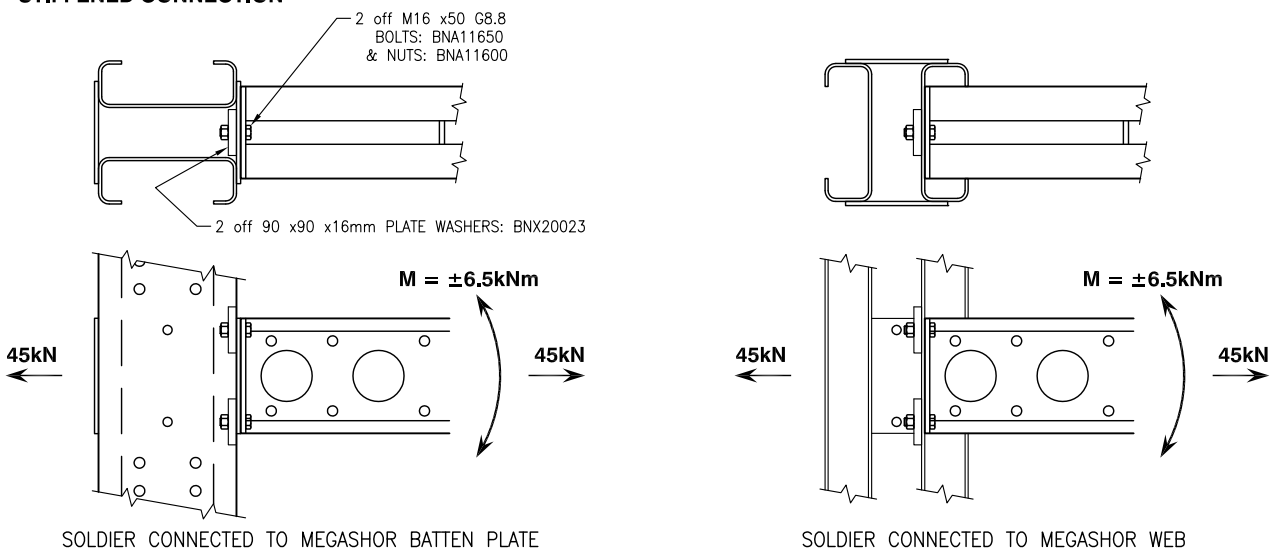
In towers with tension bracing, the horizontal members are in compression. The maximum load that can be transferred to the Megashor at the node point = 150kN, however this may be reduced by the strut capacity of the horizontal member.

Where Superslim Soldiers are used as horizontal members, refer to the graph on page 22.

#### PLAIN CONNECTION



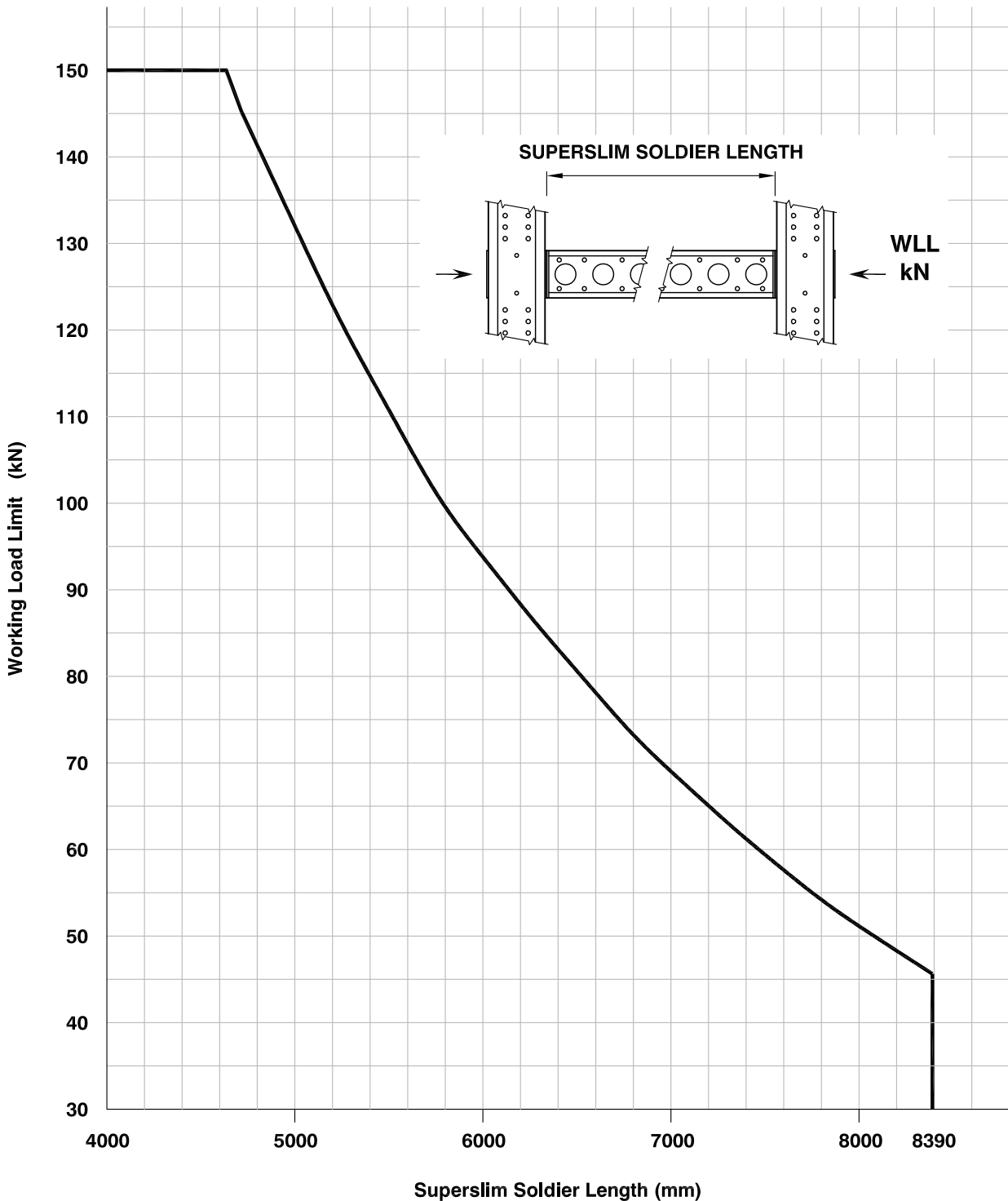
#### STIFFENED CONNECTION



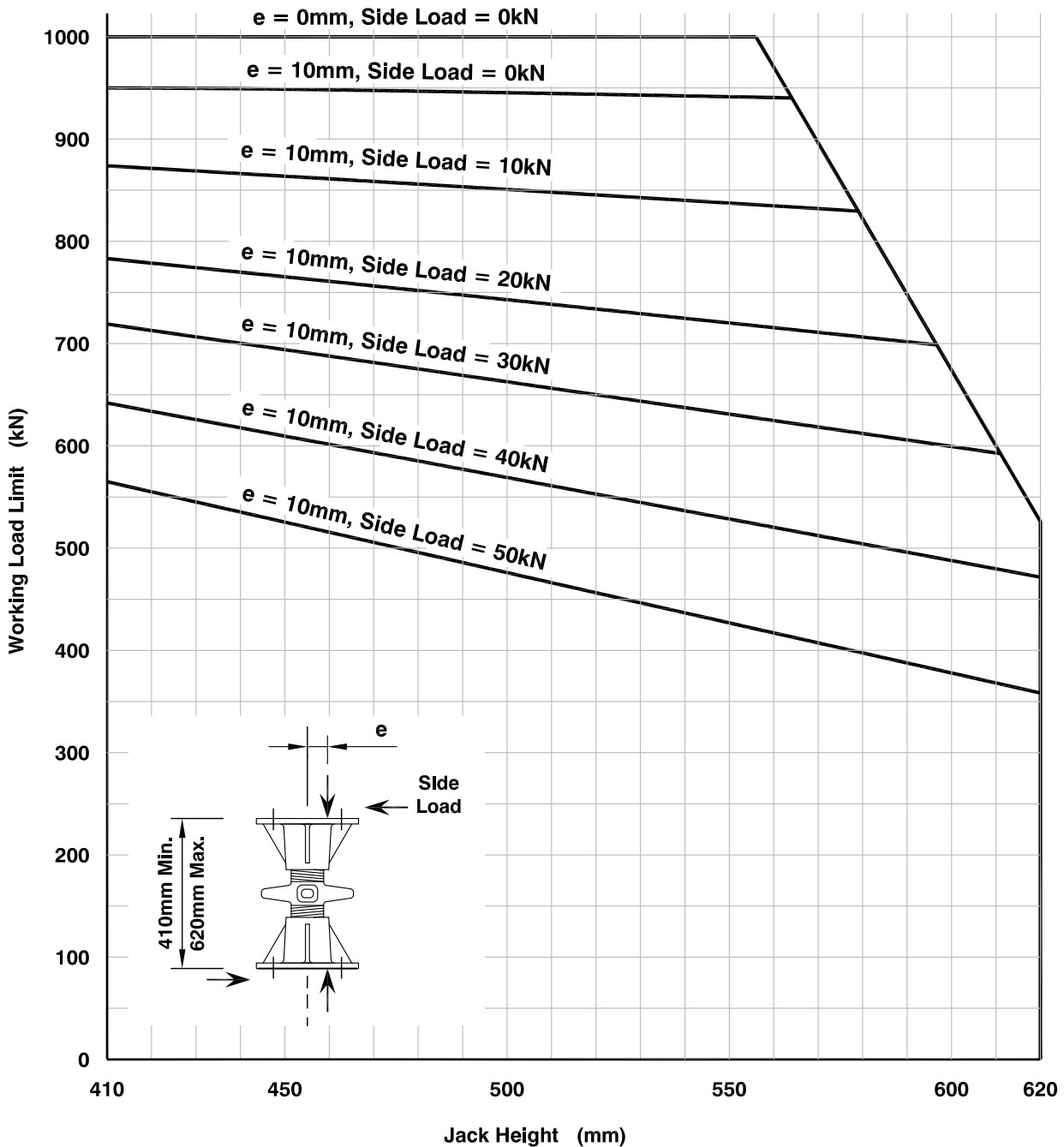
## SUPERSLIM SOLDIER to MEGASHOR CONNECTION DETAILS (cont.)

### WLL In Compression

WLL has been determined with the Superslim Soldier orientated with the webs horizontal and eccentrically loaded 10mm off the weak axis.



## MEGASHOR JACK (MSX10011) WLL OF JACKS WITH SOLID SPINDLES

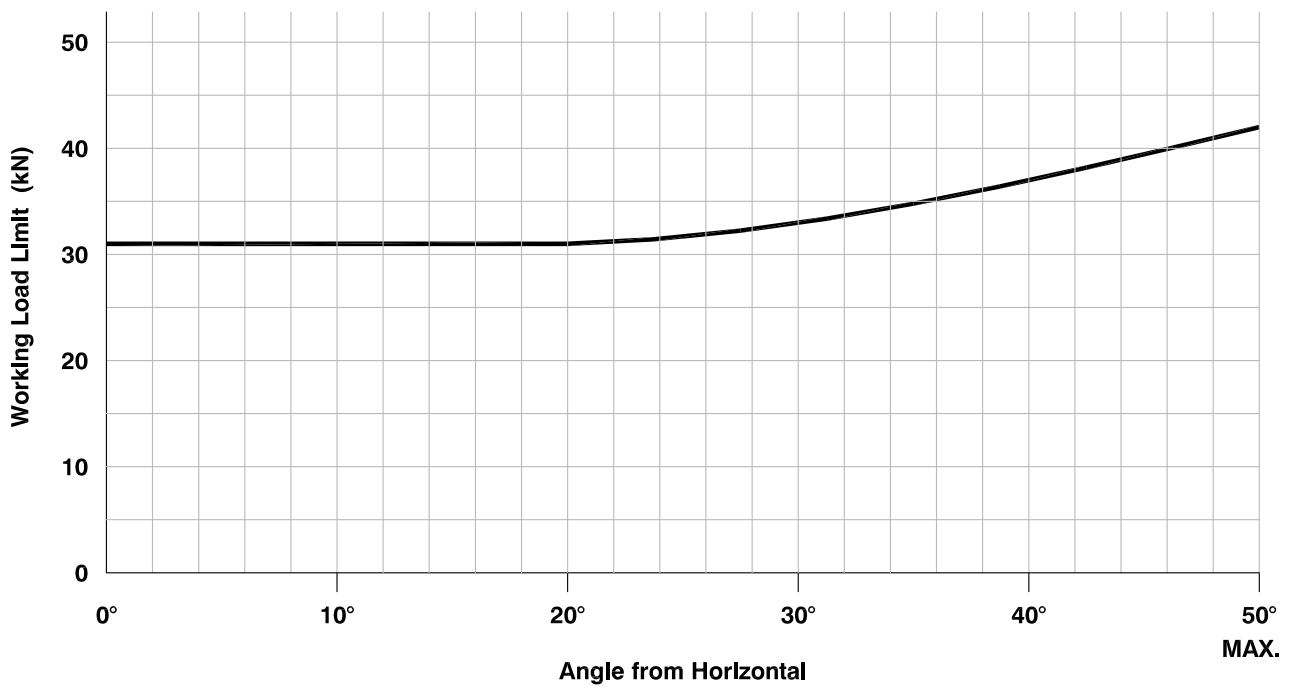
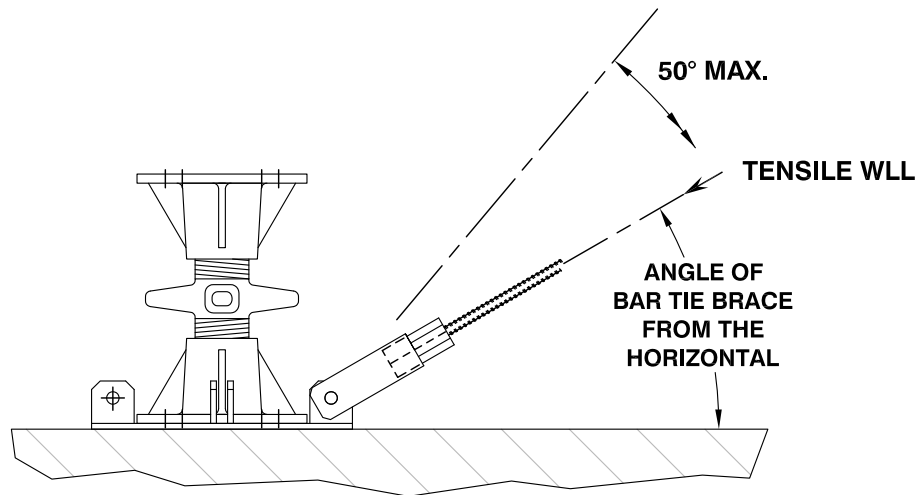


### Instructions for use of Megashor Jacks

Ensure equal length of thread above and below collar as follows:

- 1- Fully close Jack.
- 2- Turn collar to extend Jack, making sure that the top of Jack does not rotate relative to bottom.

## MEGASHOR BRACE BASE PLATE (MSA10025) LOAD CAPACITIES



This information conforms to AS3610

RMD reserves the right to change this information.

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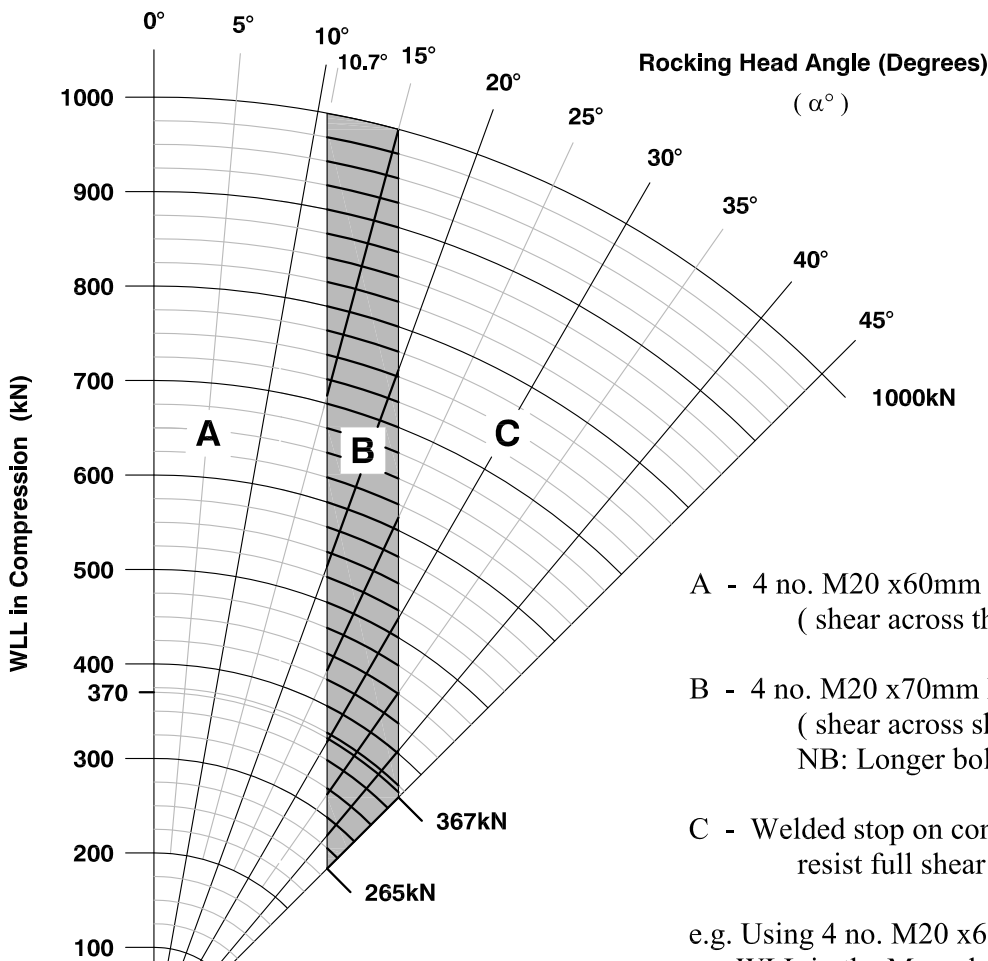


## MEGASHOR ROCKING HEAD (MSX10026) CONNECTION DETAILS

The Megashor Rocking Head is used for connecting components at an angle to Megashor or to eliminate moment transfer at a support or joint.

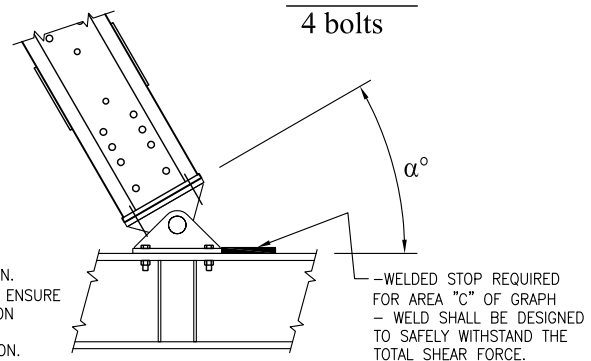
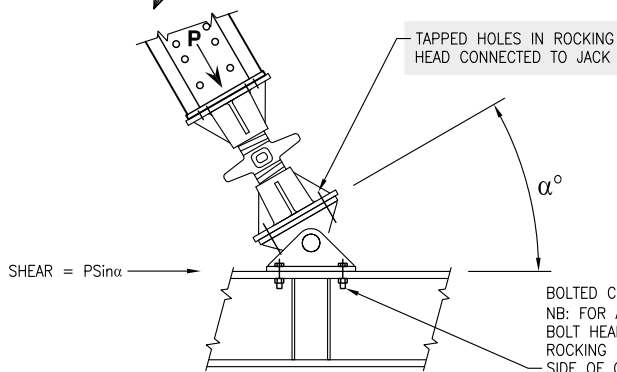
Note: When the Rocking Head is used to support a header beam the tapped holes shall be connected to the Megashor section, not the header beam.

Megashor loads are limited to areas within the envelopes below. Orientation of the Megashor (I<sub>XX</sub>, I<sub>YY</sub>) to the Rocking Head does not affect the values from the chart. Max WLL of Rocking Head in tension is 250kN. Note: this may not be the limiting capacity of the Megashor.

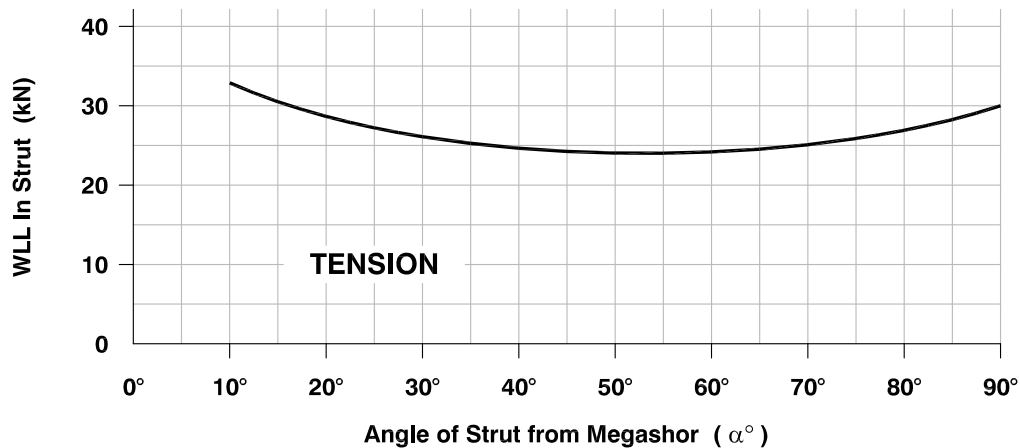
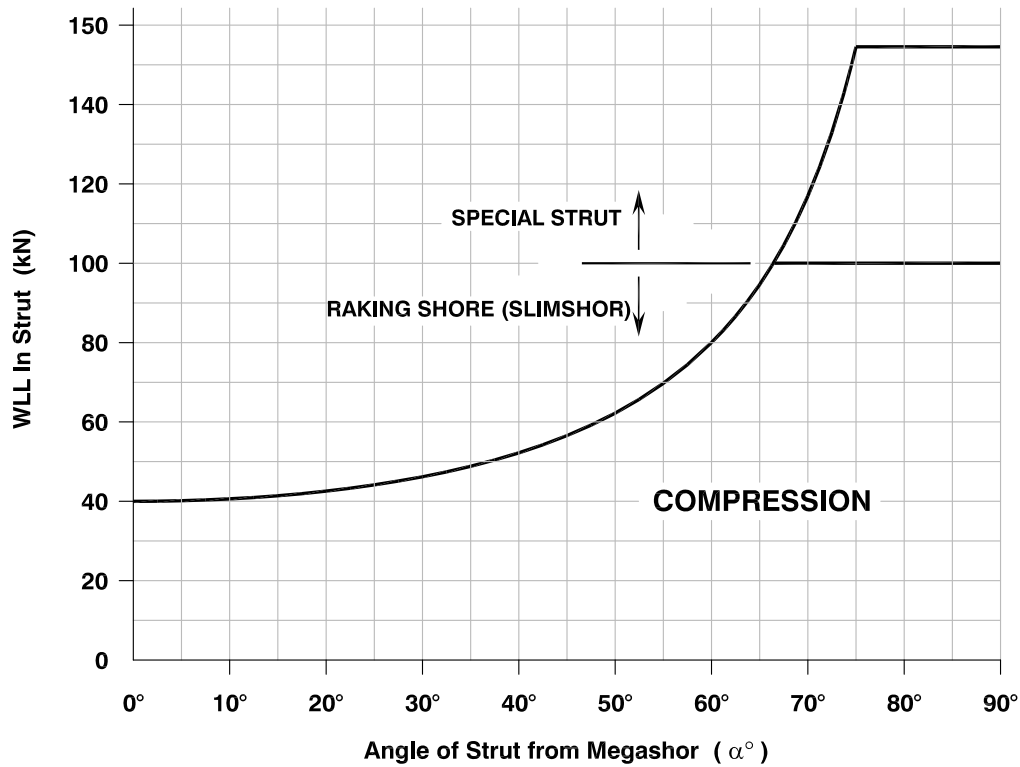
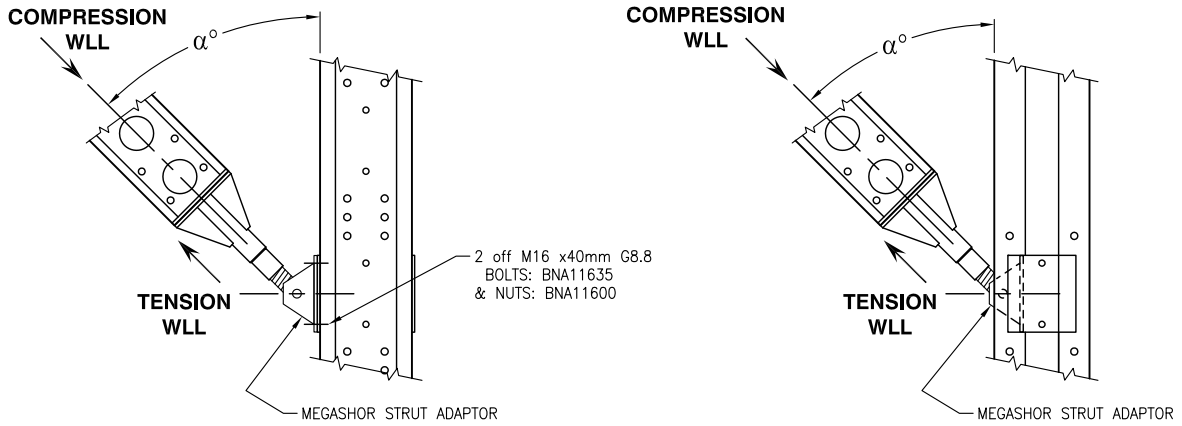


- A - 4 no. M20 x60mm Hex Hd Bolt G8.8 ( shear across thread root )
- B - 4 no. M20 x70mm Hex Hd Bolt G8.8 ( shear across shank )  
NB: Longer bolts may be used.
- C - Welded stop on connected member to resist full shear load (see diagram).

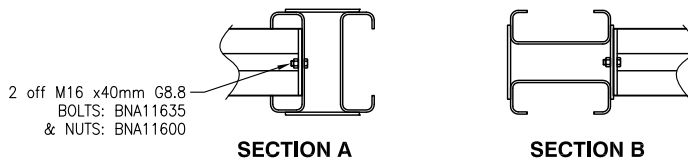
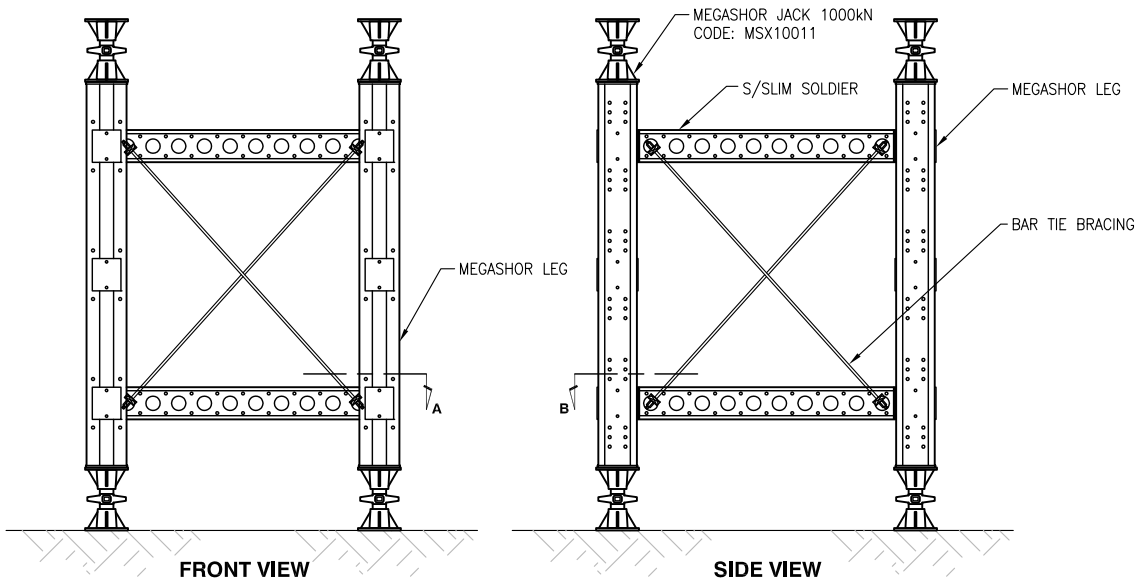
e.g. Using 4 no. M20 x60 Bolts G8.8, the max. WLL in the Megashor is 370kN. This is limited by the shear capacity of the bolts.  
i.e.  $\frac{370 \sin 30^\circ}{4 \text{ bolts}} = 46.7 \text{ kN}$ .



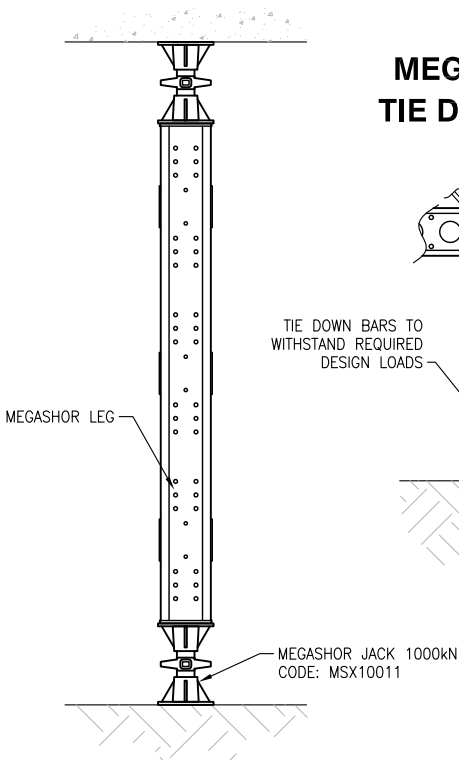
## MEGASHOR STRUT ADAPTOR (MSA10015) LOAD CAPACITIES



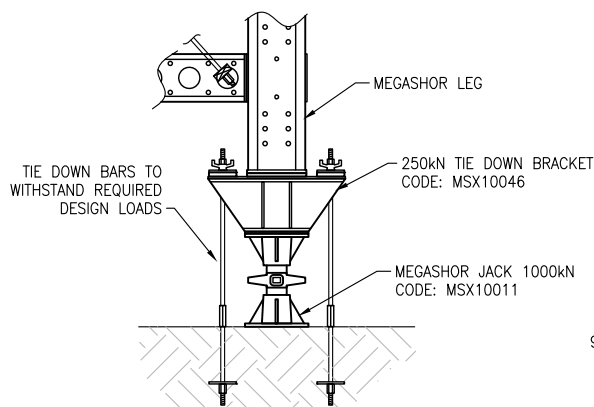
## MEGASHOR TOWER ARRANGEMENT



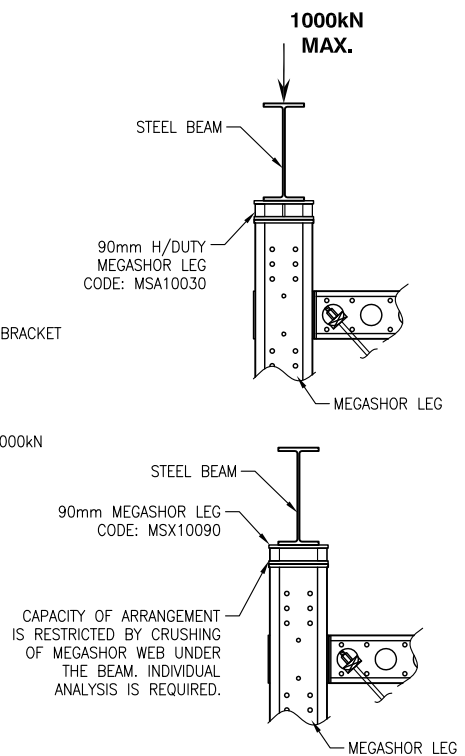
## MEGASHOR SINGLE PROP



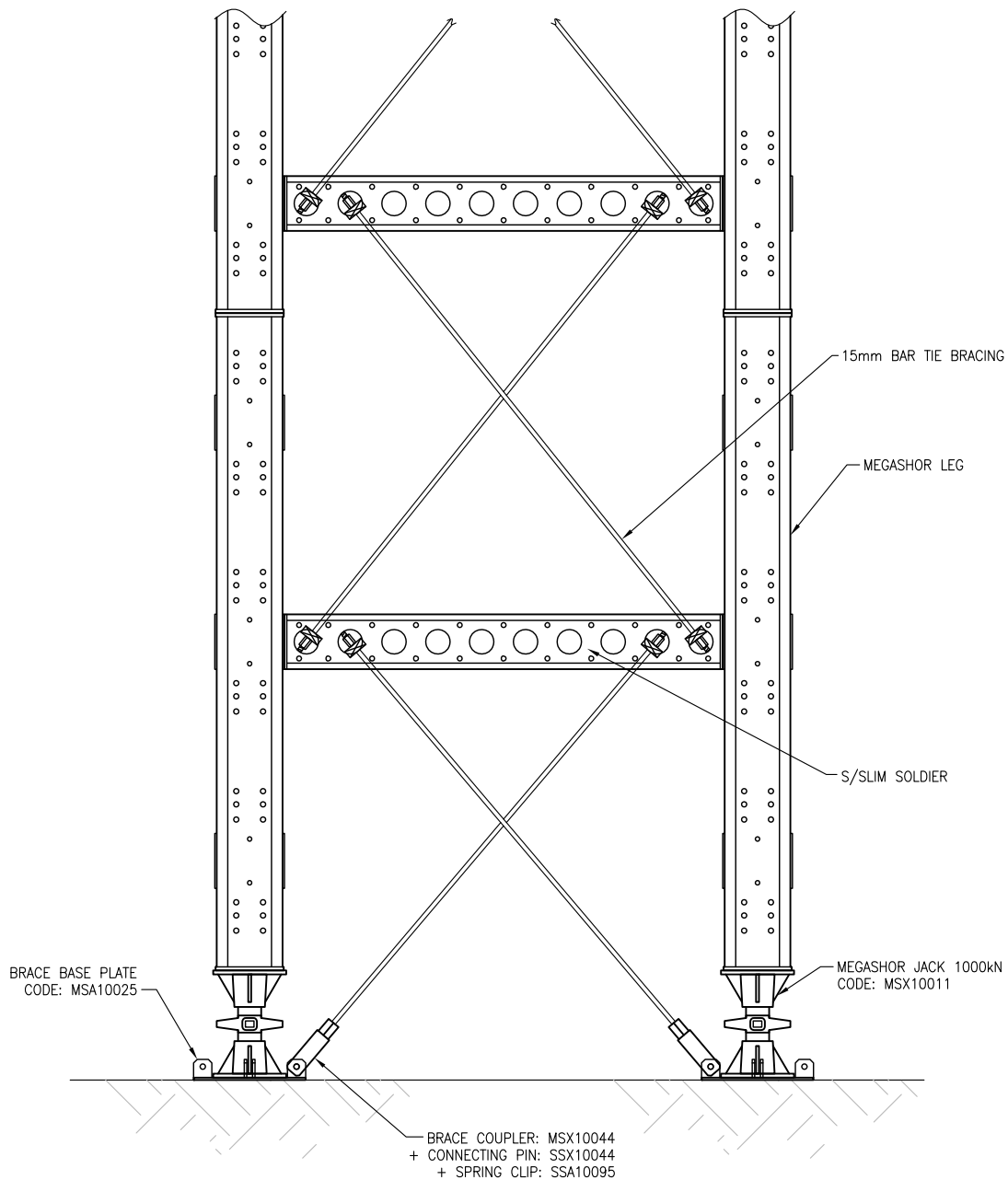
## MEGASHOR 250kN TIE DOWN BRACKET



## MEGASHOR SUPPORTING HEADER BEAM



## MEGASHOR TOWER ARRANGEMENT BRACED BASE



TECHNICAL DATA

This information conforms to AS3610

RMD reserves the right to change this information.

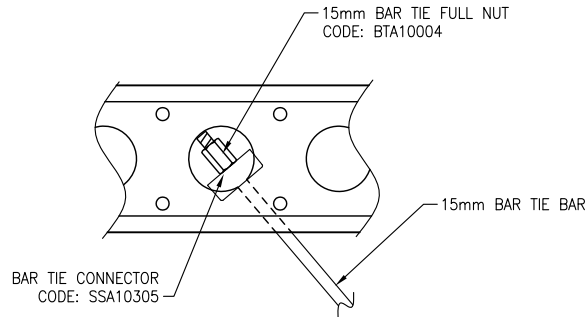
DATE: 01 Sep 2009

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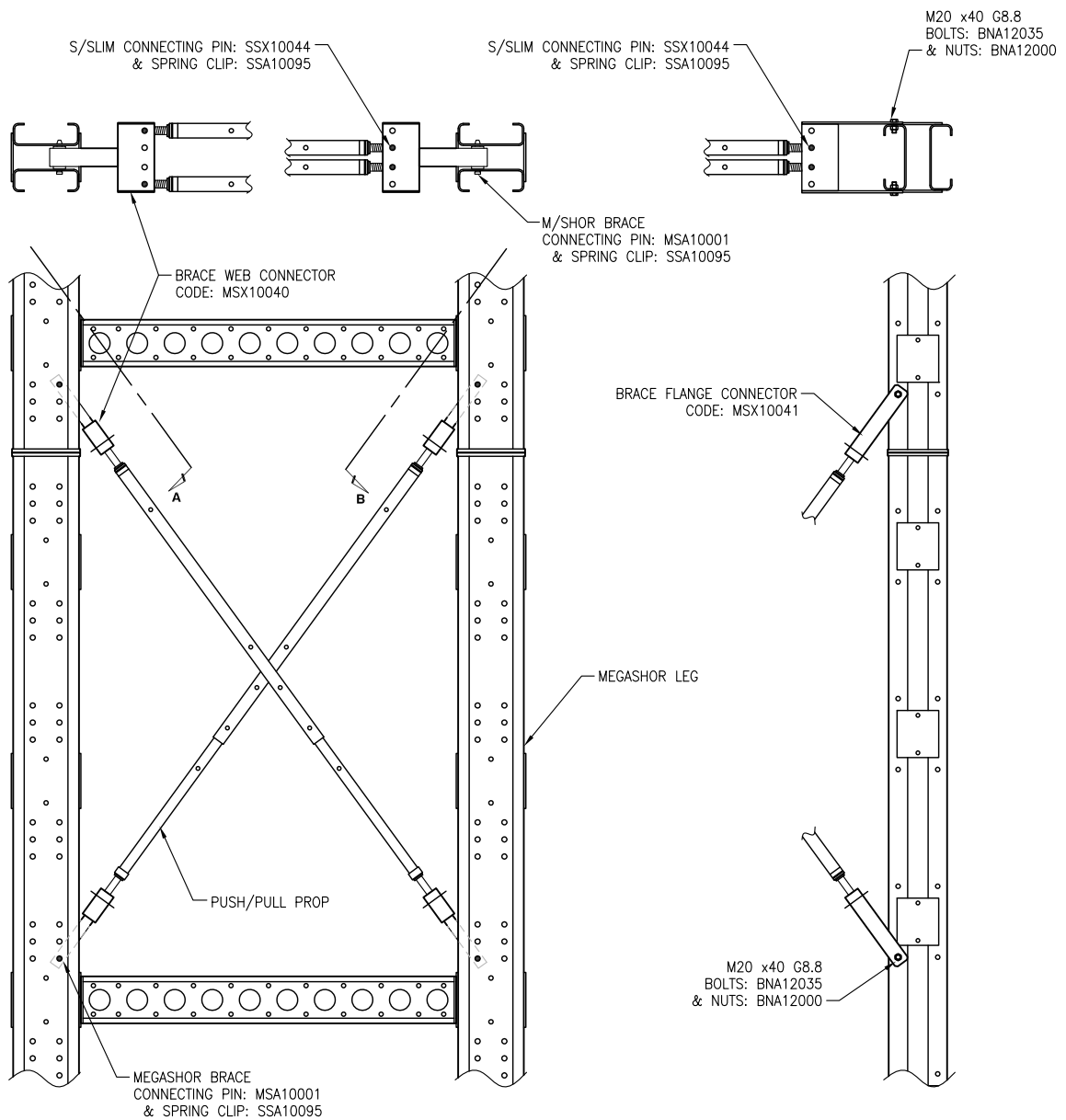
PREPARED BY: D.H.

APPROVED:

## MEGASHOR BAR TIE BRACING ARRANGEMENT



## MEGASHOR PROP BRACE ARRANGEMENT



## MEGATRUSS

